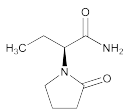


## Levetiracetam



$C_8H_{14}N_2O_2$  170.21  
1-Pyrrolidineacetamide,  $\alpha$ -ethyl-2-oxo-, ( $\alpha$ S)-;  
(-)-(S)- $\alpha$ -Ethyl-2-oxo-1-pyrrolidineacetamide [102767-28-2].

### DEFINITION

Levetiracetam contains NLT 98.0% and NMT 102.0% of  $C_8H_{14}N_2O_2$ , calculated on the anhydrous and solvent-free basis.

### IDENTIFICATION

- **A. INFRARED ABSORPTION** (197K)
- **B.** The retention time of the major peak for levetiracetam from the *Sample solution* corresponds to that of the levetiracetam S-enantiomer from the *System suitability solution*, as obtained in the test for *Limit of Levetiracetam R-Enantiomer*.

### ASSAY

- **PROCEDURE**  
**Buffer:** 2.7 g/L of monobasic potassium phosphate in water. Adjust with 2% aqueous potassium hydroxide (w/v) to a pH of 5.5.  
**Solution A:** Acetonitrile and *Buffer* (1:19)  
**Solution B:** Acetonitrile  
**Mobile phase:** See the gradient table below.

Time (min)	Solution A (%)	Solution B (%)
0	100	0
3	100	0
20	71	29

**System suitability solution:** 0.2 mg/mL of USP Levetiracetam RS and 0.08 mg/mL of USP Levetiracetam Related Compound A RS in *Solution A*. Prepare by first dissolving the required amount of USP Levetiracetam RS in a suitable volumetric flask. Add 10% of the flask volume of 0.1 N potassium hydroxide. Let the mixture react at room temperature for about 15 min, and then neutralize by adding 0.1 N hydrochloric acid at 10% of the flask volume. Add the required amount of USP Levetiracetam Related Compound A RS, sonicate to dissolve, dilute with *Solution A* to volume, and mix.

**Standard solution:** 0.1 mg/mL of USP Levetiracetam RS in *Solution A*

**Sample solution:** 0.1 mg/mL of Levetiracetam in *Solution A*

#### Chromatographic system

(See *Chromatography* (621), *System Suitability*.)

**Mode:** LC

**Detector:** UV 205 nm

**Column:** 4.6-mm  $\times$  15-cm; packing L1

**Flow rate:** 0.9 mL/min

**Injection size:** 10  $\mu$ L

#### System suitability

**Sample:** *System suitability solution*

[NOTE—The relative retention times are given in *Impurity Table 1*.]

#### Suitability requirements

**Relative standard deviation:** NMT 1.0%

[NOTE—If system suitability criteria cannot be met, it is recommended that the column temperature be maintained at 20° to stabilize the system.]

### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of  $C_8H_{14}N_2O_2$  in the portion of Levetiracetam taken:

$$\text{Result} = [(r_U/r_S) \times (C_S/C_U) \times 100] - F$$

$r_U$  = peak response of levetiracetam from the *Sample solution*

$r_S$  = peak response of levetiracetam from the *Standard solution*

$C_S$  = concentration of USP Levetiracetam RS in the *Standard solution* (mg/mL)

$C_U$  = concentration of Levetiracetam in the *Sample solution* (mg/mL)

$F$  = percentage of levetiracetam R-enantiomer from the test for *Limit of Levetiracetam R-Enantiomer*

**Acceptance criteria:** 98.0%–102.0% on the anhydrous and solvent-free basis

### IMPURITIES

#### Inorganic Impurities

- **RESIDUE ON IGNITION** (281): NMT 0.1%
- **HEAVY METALS, Method II** (231): 20 ppm

#### Organic Impurities

##### • PROCEDURE 1: LIMIT OF LEVETIRACETAM RELATED COMPOUND B

[NOTE—Perform this test only if levetiracetam related compound B is a known process impurity.]

**Buffer:** 1.22 g of sodium 1-decanesulfonate in 1 L of water containing about 1.3 mL of phosphoric acid. Adjust with 20% (w/v) potassium hydroxide to a pH of 3.0.

**Mobile phase:** Acetonitrile and *Buffer* (3:17)

**System suitability solution:** 2 mg/mL of USP Levetiracetam Related Compound B RS in *Mobile phase*

**Standard solution:** 0.002 mg/mL of USP Levetiracetam Related Compound B RS in *Mobile phase*

**Sample solution:** 2.0 mg/mL of Levetiracetam in *Mobile phase*

#### Chromatographic system

(See *Chromatography* (621), *System Suitability*.)

**Mode:** LC

**Detector:** UV 200 nm

**Column:** 4.6-mm  $\times$  25-cm; packing L1

**Flow rate:** 1.0 mL/min

**Injection size**

**System suitability:** 10  $\mu$ L

**Analysis:** 50  $\mu$ L

#### System suitability

**Sample:** *System suitability solution*

[NOTE—The retention time for levetiracetam related compound B is 9 min.]

#### Suitability requirements

**Tailing factor:** NMT 3.0

[NOTE—If a significant tailing of the levetiracetam related compound B peak is observed (greater than 3.0), it is recommended that the column temperature be maintained at 27° to stabilize the system.]

**Relative standard deviation:** NMT 2.0%

### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of levetiracetam related compound B in the portion of Levetiracetam taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times (M_{r1}/M_{r2}) \times 100$$

$r_U$  = peak response of levetiracetam related compound B from the *Sample solution*

$r_S$  = peak response of levetiracetam related compound B from the *Standard solution*

$C_S$  = concentration of USP Levetiracetam Related Compound B RS in the *Standard solution* (mg/mL)

$C_U$  = concentration of Levetiracetam in the *Sample solution* (mg/mL)

$M_{r1}$  = molecular weight of levetiracetam related compound B free base, 102.1

$M_{r2}$  = molecular weight of levetiracetam related compound B, 138.6

**Acceptance criteria:** NMT 0.10%

[NOTE—The amount of levetiracetam related compound B measured is to be included in the total impurities in the test for *Organic Impurities, Procedure 2*.]

#### • PROCEDURE 2

**Buffer, Solution A, Solution B, Mobile phase, System suitability solution, and Chromatographic system:**

Proceed as directed in the *Assay*.

**Standard solution:** 0.005 mg/mL of USP Levetiracetam RS in *Solution A*

**Sample solution:** 5 mg/mL of Levetiracetam in *Solution A*

**Analysis**

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of each impurity in the portion of Levetiracetam taken:

$$\text{Result} = (r_u/r_s) \times (C_s/C_u) \times (1/F) \times 100$$

$r_u$  = peak response of each impurity from the *Sample solution*

$r_s$  = peak response of levetiracetam from the *Standard solution*

$C_s$  = concentration of USP Levetiracetam RS in the *Standard solution* (mg/mL)

$C_u$  = concentration of Levetiracetam in the *Sample solution* (mg/mL)

$F$  = relative response factor (see *Impurity Table 1*)

[NOTE—Disregard any peak with a relative retention time of 0.19 or less.]

**Acceptance criteria**

**Individual impurities:** See *Impurity Table 1*.

**Total impurities:** NMT 0.4%

**Impurity Table 1**

Name	Relative Retention Time	Relative Response Factor	Acceptance Criteria, NMT (%)
Pyridin-2-ol <sup>a</sup>	0.37	1.0	0.025
Levetiracetam acid <sup>b</sup>	0.62	1.2	0.3
Levetiracetam	1.00	—	—
Levetiracetam related compound A <sup>c</sup>	1.25	0.35	0.05
Any individual unspecified impurity	—	1.0	0.05

<sup>a</sup> Not included in the *Total impurities* limit.

<sup>b</sup> (S)-2-(2-Oxopyrrolidin-1-yl)butanoic acid. Included in the *Total impurities* limit.

<sup>c</sup> (S)-N-(1-Amino-1-oxobutan-2-yl)-4-chlorobutanamide. Included in the *Total impurities* limit only if levetiracetam related compound B is a known process impurity.

#### SPECIFIC TESTS

• **WATER DETERMINATION, Method 1a (921):** NMT 0.5%

• **LIMIT OF LEVETIRACETAM R-ENANTIOMER**

**Mobile phase:** *n*-Hexane and dehydrated alcohol (4:1)

**System suitability solution:** 0.1 mg/mL of USP

Levetiracetam Racemic Mixture RS in *Mobile phase*

**Standard solution:** 0.05 mg/mL of USP Levetiracetam RS in *Mobile phase*

**Sample solution:** 10 mg/mL of Levetiracetam in *Mobile phase*

**Chromatographic system**

(See *Chromatography* (621), *System Suitability*.)

**Mode:** LC

**Detector:** UV 215 nm

**Column:** 4.6-mm × 25-cm; 10-μm packing L51

**Flow rate:** 1.0 mL/min

**Injection size:** 20 μL

**System suitability**

**Sample:** *System suitability solution*

[NOTE—The relative retention times for levetiracetam *R*-enantiomer and levetiracetam *S*-enantiomer are 0.55 and 1.0, respectively.]

**Suitability requirements**

**Resolution:** NLT 4.0 between the *R*- and *S*-enantiomers

[NOTE—If a loss of resolution (less than 4.0) is observed, it is recommended that the column temperature be maintained at 25° to stabilize the system.]

**Analysis**

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of levetiracetam *R*-enantiomer in the portion of Levetiracetam taken:

$$\text{Result} = (r_u/r_s) \times (C_s/C_u) \times 100$$

$r_u$  = peak response of levetiracetam *R*-enantiomer from the *Sample solution*

$r_s$  = peak response of levetiracetam from the *Standard solution*

$C_s$  = concentration of USP Levetiracetam RS in the *Standard solution* (mg/mL)

$C_u$  = concentration of Levetiracetam in the *Sample solution* (mg/mL)

**Acceptance criteria:** NMT 0.8%

#### ADDITIONAL REQUIREMENTS

• **PACKAGING AND STORAGE:** Preserve in well-closed containers, and store at room temperature.

• **USP REFERENCE STANDARDS (11)**

USP Levetiracetam RS

USP Levetiracetam Racemic Mixture RS

A 1:1 mixture of levetiracetam *S*-enantiomer-(2*S*)-2-(2-oxopyrrolidin-1-yl)butanamide and levetiracetam *R*-enantiomer (2*R*)-2-(2-oxopyrrolidin-1-yl)butanamide.

USP Levetiracetam Related Compound A RS

(*S*)-N-(1-Amino-1-oxobutan-2-yl)-4-chlorobutanamide.  
C<sub>8</sub>H<sub>14</sub>ClNO<sub>3</sub> 207.65

USP Levetiracetam Related Compound B RS

(*S*)-2-Aminobutanamide hydrochloride.

C<sub>4</sub>H<sub>10</sub>N<sub>2</sub>O · HCl 138.6

## Levetiracetam Tablets

#### DEFINITION

Levetiracetam Tablets contain NLT 90.0% and NMT 110.0% of the labeled amount of levetiracetam (C<sub>8</sub>H<sub>14</sub>N<sub>2</sub>O<sub>2</sub>).

#### IDENTIFICATION

• **A. INFRARED ABSORPTION (197K)**

• **B.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the *Assay*.

#### ASSAY

• **PROCEDURE**

**Buffer:** 1.4 g/L of monobasic potassium phosphate and 0.6 g/L of sodium 1-heptanesulfonate, adjusted with phosphoric acid to a pH of 2.8

**Mobile phase:** Acetonitrile and *Buffer* (8:92)

**Diluent:** Acetonitrile and water (20:80)

**Standard solution:** 0.35 mg/mL of USP Levetiracetam RS in *Diluent*. Sonication may be used to aid dissolution.

**Sample solution:** Nominally 0.4 mg/mL of levetiracetam from NLT 20 Tablets, finely crushed, in *Diluent*. Sonication may be used to aid dissolution.