nia TS, and allow to stand for 5 minutes: no red color is produced.

- (6) Arsenic—Prepare the test solution with 1.5 g of Xylitol according to Method 1, and perform the test using Apparatus B (not more than 1.3 ppm).
- (7) Sugars—Dissolve 5.0 g of Xylitol in 15 mL of water, add 4.0 mL of dilute hydrochloric acid, and heat in a water bath for 3 hours under a reflux condenser. After cooling, neutralize with sodium hydroxide TS (indicator: 2 drops of methyl orange TS). Then add water to make 50 mL, transfer 10 mL of this solution to a flask, add 10 mL of water and 40 mL of Fehling's TS, boil gently for 3 minutes, and allow to stand to precipitate copper (I) oxide. Remove the supernatant liquid through a glass filter (G4), and wash the precipitate with warm water until the last washing does not show alkalinity. Filter these washings through the glass filter mentioned above. Dissolve the precipitate in the flask in 20 mL of iron (III) sulfate TS, filter the solution through the glass filter mentioned above, wash with water, combine the washings with the filtrate, heat at 80°C, and titrate with 0.02 mol/L potassium permanganate VS: not more than 1.0 mL of 0.02 mol/L potassium permanganate VS is con-

**Loss on drying** Not more than 1.0% (1 g, in vacuum, phosphorus (V) oxide, 24 hours).

Residue on ignition Not more than 0.10% (1 g).

Assay Weigh accurately about 0.2 g of Xylitol, previously dried, dissolve in water to make exactly 100 mL. Pipet 10 mL of this solution into an iodine flask, add 50 mL of potassium periodate TS exactly, and heat in a water bath for 15 minutes. After cooling, add 2.5 g of potassium iodide, stopper, shake well, allow to stand for 5 minutes in a dark place, and titrate with 0.1 mol/L sodium thiosulfate VS (indicator: 3 mL of starch TS). Perform a blank determination.

Each mL of 0.1 mol/L sodium thiosulfate VS = 1.9018 mg of C<sub>5</sub>H<sub>12</sub>O<sub>5</sub>

Containers and storage Containers—Tight containers.

## **Xylitol Injection**

キシリトール注射液

Xylitol Injection is an aqueous solution for injection. It contains not less than 95% and not more than 105% of the labeled amount of xylitol ( $C_5H_{12}O_5$ : 152.15).

**Method of preparation** Prepare as directed under Injections, with Xylitol. No preservative may be added.

**Description** Xylitol Injection is a clear, colorless liquid. It has a sweet taste.

**Identification** Measure a volume of Xylitol Injection, equivalent to 0.1 g of Xylitol according to the labeled amount, add water to make 10 mL, and use this solution as the sample solution. Separately, dissolve 0.1 g of xylitol in 10 mL of water, and use this solution as the standard solution. Perform the test with these solutions as directed under the Thin-layer Chromatography. Spot  $2 \mu L$  each of the sample solution and the standard solution on a plate of silica gel

for thin-layer chromatography. Develop the plate with a mixture of ethanol (95), ammonia solution (28) and water (25:4:3) to a distance of about 10 cm, and air-dry the plate. Spray evenly silver nitrate-ammonia TS, and dry at  $105^{\circ}$ C for 15 minutes: the spots from the sample solution and the standard solution show a blackish brown color and the same R f value.

**pH** 4.5 - 7.5

Bacterial endotoxins Less than 0.50 EU/mL.

Assay Measure exactly a volume of Xylitol Injection, equivalent to about 5.0 g of xylitol ( $C_5H_{12}O_5$ ) according to the labeled amount, and add water to make exactly 250 mL. Measure exactly 10 mL of this solution, and add water to make exactly 100 mL. Then, pipet 10 mL of this solution into an iodine flask, and proceed as directed in the Assay under Xylitol.

Each mL of 0.1 mol/L sodium thiosulfate VS = 1.9018 mg of  $C_5H_{12}O_5$ 

Containers and storage Containers—Hermetic containers.

## Zinc Oxide

酸化亜鉛

ZnO: 81.39

Zinc Oxide, when ignited, contains not less than 99.0% of ZnO.

**Description** Zinc Oxide occurs as a white, amorphous powder. It is odorless and tasteless.

It is practically insoluble in water, in ethanol (95), in acetic acid (100) and in diethyl ether.

It dissolves in diute hydrochloric acid and in sodium hydroxide TS.

It gradually absorbs carbon dioxide from air.

**Identification** (1) Heat Zinc Oxide strongly: a yellow color develops on strong heating, and disappears on cooling.

- (2) A solution of Zinc Oxide in dilute hydrochloric acid (1 in 10) responds to the Qualitative Tests for zinc salt.
- **Purity** (1) Carbonate, and clarity and color of solution—Mix 2.0 g of Zinc Oxide with 10 mL of water, add 30 mL of dilute sulfuric acid, and heat on a water bath with stirring: no effervescence occurs, and the solution obtained is clear and colorless.
- (2) Alkali—To 1.0 g of Zinc Oxide add 10 mL of water, and boil for 2 minutes. Cool, filter through a glass filter (G3), and to the filtrate add 2 drops of phenolphthalein TS and 0.20 mL of 0.1 mol/L hydrochloric acid VS: no color develops.
- (3) Sulfate—Shake 0.5 g of Zinc Oxide with 40 mL of water, and filter. Take 20 mL of the filtrate, add 1 mL of dilute hydrochloric acid and water to make 50 mL, and perform the test using this solution as the test solution. Prepare the control solution with 0.50 mL of 0.005 mol/L sulfuric acid VS (not more than 0.096%).