

pyridine and 2 drops of copper (II) sulfate TS, and shake. Add 3 mL of water and 5 mL of chloroform, shake, and allow to stand: a green color develops in the chloroform layer.

(5) Determine the absorption spectrum of a solution of Salazosulfapyridine in dilute sodium hydroxide TS (1 in 100,000) as directed under the Ultraviolet-visible Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wavelengths.

**Purity** (1) Chloride—Dissolve 2.0 g of Salazosulfapyridine in 12 mL of sodium hydroxide TS and 36 mL of water, add 2 mL of nitric acid, shake, and filter. To 25 mL of the filtrate add 6 mL of dilute nitric acid and water to make 50 mL, and perform the test using this solution as the test solution. Prepare the control solution with 0.40 mL of 0.01 mol/L hydrochloric acid VS (not more than 0.014%).

(2) Sulfate—Dissolve 2.0 g of Salazosulfapyridine in 12 mL of sodium hydroxide TS and 36 mL of water, add 2 mL of hydrochloric acid, shake, and filter. To 25 mL of the filtrate add 1 mL of dilute hydrochloric acid and water to make 50 mL, and perform the test using this solution as the test solution. Prepare the control solution with 1.0 mL of 0.005 mol/L sulfuric acid VS (not more than 0.048%).

(3) Heavy metals—Proceed with 1.0 g of Salazosulfapyridine according to Method 2, and perform the test. Prepare the control solution with 2.0 mL of Standard Lead Solution (not more than 20 ppm).

(4) Arsenic—Take 1.0 g of Salazosulfapyridine in a decomposition flask, add 20 mL of nitric acid, and heat gently until it becomes fluid. After cooling, add 5 mL of sulfuric acid, and heat until white fumes are evolved. Add, if necessary, 5 mL of nitric acid after cooling, and heat again. Repeat this operation until the solution becomes colorless to slightly yellow. After cooling, add 15 mL of a saturated solution of ammonium oxalate monohydrate, and heat until white fumes are evolved again. After cooling, add water to make 25 mL. Perform the test using Apparatus B with 5 mL of this solution as the test solution: the color of the test solution is not deeper than that of the following standard stain.

Standard stain: Proceed in the same manner without Salazosulfapyridine, transfer 5 mL of the obtained solution to a generator bottle, add exactly 2 mL of Standard Arsenic Solution, and proceed in the same manner as the test with the test solution (not more than 10 ppm).

(5) Related substances—Dissolve 0.20 g of Salazosulfapyridine in 20 mL of pyridine, and use this solution as the sample solution. Pipet 1 mL of this solution, add pyridine to make exactly 100 mL, and use this solution as the standard solution. Perform the test with these solutions as directed under the Thin-layer Chromatography. Spot 10  $\mu$ L each of the sample solution and the standard solution on a plate of silica gel with fluorescent indicator for thin-layer chromatography. Develop the plate with diluted methanol (9 in 10) to a distance of about 10 cm, and air-dry the plate. Examine the plate under ultraviolet light (main wavelength: 254 nm): the spots other than the principal spot from the sample solution are not more intense than the spot from the standard solution.

(6) Salicylic acid—To 0.10 g of Salazosulfapyridine add 15 mL of diethyl ether, and shake vigorously. Add 5 mL of dilute hydrochloric acid, shake vigorously for 3 minutes, collect the diethyl ether layer, and filter. To the water layer add 15 mL of diethyl ether, shake vigorously for 3 minutes, col-

lect the diethyl ether layer, filter, and combine the filtrates. Wash the residue on the filter paper with a small quantity of diethyl ether, and combine the washings and the filtrate. Evaporate the diethyl ether with the aid of air-stream at room temperature. To the residue add dilute ammonium iron (III) sulfate TS, shake, and filter, if necessary. Wash the residue on the filter paper with a small quantity of dilute ammonium iron (III) sulfate TS, combine the washings and the filtrate, add dilute ammonium iron (III) sulfate TS to make exactly 20 mL, and use this solution as the sample solution. Separately, weigh accurately about 0.01 g of salicylic acid for assay, previously dried in a desiccator (silica gel) for 3 hours, dissolve in dilute ammonium iron (III) sulfate TS to make exactly 400 mL, and use this solution as the standard solution. Determine the absorbances,  $A_T$  and  $A_S$ , at 535 nm of the sample solution and the standard solution as directed under the Ultraviolet-visible Spectrophotometry: salicylic acid content is not more than 0.5%.

$$\begin{aligned} & \text{Content (\% of salicylic acid (C}_7\text{H}_6\text{O}_3\text{))} \\ & = \text{amount (mg) of salicylic acid for assay} \\ & \quad \times \frac{A_T}{A_S} \times 0.05 \end{aligned}$$

**Loss on drying** Not more than 2.0% (1 g, 105°C, 4 hours).

**Residue on ignition** Not more than 0.20% (1 g).

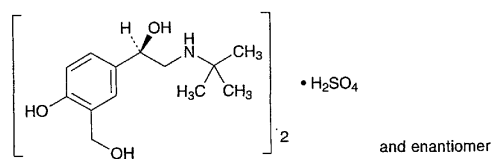
**Assay** Weigh accurately about 0.02 g of Salazosulfapyridine, previously dried, and perform the test as directed in the procedure of determination for sulfur under the Oxygen Flask Combustion Method, using 10 mL of diluted hydrogen peroxide (30) (1 in 40) as an absorbing liquid.

$$\begin{aligned} & \text{Each mL of 0.005 mol/L barium perchlorate VS} \\ & = 1.9920 \text{ mg of C}_{13}\text{H}_{21}\text{NO}_3 \end{aligned}$$

**Containers and storage** Containers—Tight containers. Storage—Light-resistant.

## Salbutamol Sulfate

硫酸サルブタモール



( $\text{C}_{13}\text{H}_{21}\text{NO}_3$ )<sub>2</sub>· $\text{H}_2\text{SO}_4$ : 576.70  
(*RS*)-2-*tert*-Butylamino-1-(4-hydroxy-3-hydroxymethylphenyl)ethanol hemisulfate [51022-70-9]

Salbutamol Sulfate, when dried, contains not less than 98.0% of ( $\text{C}_{13}\text{H}_{21}\text{NO}_3$ )<sub>2</sub>· $\text{H}_2\text{SO}_4$ .

**Description** Salbutamol Sulfate occurs as a white powder. It is freely soluble in water, slightly soluble in ethanol (95), and in acetic acid (100) and practically insoluble in diethyl ether.

A solution of Salbutamol Sulfate (1 in 20) shows no optical rotation.

**Identification (1)** Determine the absorption spectrum of a solution of Salbutamol Sulfate in 0.1 mol/L hydrochloric acid TS (1 in 12,500) as directed under the Ultraviolet-visible Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wavelengths.

(2) Determine the infrared absorption spectrum of Salbutamol Sulfate, previously dried, as directed in the potassium bromide disk method under the Infrared Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wave numbers.

(3) A solution of Salbutamol Sulfate (1 in 20) responds to the Qualitative Tests for sulfate.

**Purity (1)** Clarity and color of solution—Dissolve 1.0 g of Salbutamol Sulfate in 20 mL of water: the solution is clear and colorless.

(2) Heavy metals—Proceed with 1.0 g of Salbutamol Sulfate according to Method 1, and perform the test. Prepare the control solution with 2.0 mL of Standard Lead Solution (not more than 20 ppm).

(3) Related substances—Dissolve 0.020 g of Salbutamol Sulfate in 10 mL of water, and use this solution as the sample solution. Pipet 1 mL of the sample solution, add water to make exactly 100 mL, and use this solution as the standard solution. Perform the test with these solutions as directed under the Thin-layer Chromatography. Spot 5  $\mu$ L each of the sample solution and the standard solution on a plate of silica gel for thin-layer chromatography. Develop the plate with a mixture of ethyl acetate, 2-propanol, water and ammonia solution (28) (25:15:8:2) to a distance of about 15 cm, and air-dry the plate. Leave the plate in a well-closed vessel saturated with diethylamine vapor for 5 minutes, and spray evenly 4-nitrobenzenediazonium chloride TS: the spots other than the principal spot from the sample solution are not more intense than the spot from the standard solution in color.

(4) Boron—Take 0.05 g of Salbutamol Sulfate and 5.0 mL of the boron standard solution, and transfer to a platinum crucible. Add 5 mL of potassium carbonate-sodium carbonate TS, evaporate on a water bath to dryness, and dry at 120°C for 1 hour. Ignite the residue immediately. After cooling, add 0.5 mL of water and 3 mL of curcumin TS to the residue, warm gently in a water bath for 5 minutes. After cooling, add 3 mL of acetic acid-sulfuric acid TS, mix, and allow to stand for 30 minutes. Add ethanol (95) to make exactly 100 mL, and filter. Discard the first 10 mL of the filtrate, and use the subsequent filtrate as the sample solution and the standard solution. Perform the test with these solutions as directed under the Ultraviolet-visible Spectrophotometry, using ethanol (95) as the blank: the absorbance of the sample solution at 555 nm is not larger than that of the standard solution.

**Loss on drying** Not more than 0.5% (1 g, in vacuum at a pressure not exceeding 0.67 kPa, 100°C, 3 hours).

**Residue on ignition** Not more than 0.10% (1 g).

**Assay** Weigh accurately about 0.9 g of Salbutamol Sulfate, previously dried, and dissolve in 50 mL of acetic acid (100) by warming. After cooling, titrate with 0.1 mol/L perchloric acid VS until the color of the solution changes from purple through blue to blue-green (indicator: 3 drops of crys-

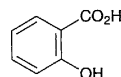
tal violet TS). Perform a blank determination, and make any necessary correction.

Each mL of 0.1 mol/L perchloric acid VS  
= 57.67 mg of  $(C_{13}H_{21}NO_3)_2 \cdot H_2SO_4$

**Containers and storage** Containers—Tight containers.

## Salicylic Acid

サリチル酸



$C_7H_6O_3$ : 138.12

2-Hydroxybenzoic acid [69-72-7]

Salicylic Acid, when dried, contains not less than 99.5% of  $C_7H_6O_3$ .

**Description** Salicylic Acid occurs as white crystals or crystalline powder. It is odorless and has a slightly acid, followed by an acrid taste.

It is freely soluble in ethanol (95), in acetone and in diethyl ether, soluble in hot water, and slightly soluble in water.

**Identification** A solution of Salicylic Acid (1 in 500) responds to the Qualitative Tests (1) and (3) for salicylate.

**Melting point** 158 – 161°C

**Purity (1)** Chloride—Dissolve 5.0 g of Salicylic Acid in 90 mL of water by heating, cool, dilute with water to 100 mL, and filter. Discard the first 20 mL of the filtrate, take subsequent 30 mL of the filtrate, add 6 mL of dilute nitric acid and water to make 50 mL, and perform the test using this solution as the test solution. Prepare the control solution with 0.35 mL of 0.01 mol/L hydrochloric acid VS (not more than 0.008%).

(2) Sulfate—To 30 mL of the filtrate obtained in (1) add 1 mL of dilute hydrochloric acid and water to make 50 mL, and perform the test using this solution as the test solution. Prepare the control solution with 0.35 mL of 0.005 mol/L sulfuric acid VS (not more than 0.011%).

(3) Heavy metals—Dissolve 2.0 g of Salicylic Acid in 25 mL of acetone, add 4 mL of sodium hydroxide TS, 2 mL of dilute acetic acid and water to make 50 mL, and perform the test using this solution as the test solution. Prepare the control solution as follows: to 2.0 mL of Standard Lead Solution add 25 mL of acetone, 2 mL of dilute acetic acid and water to make 50 mL (not more than 10 ppm).

(4) Readily carbonizable substances—Perform the test with 0.5 g of Salicylic Acid: the solution has no more color than Matching Fluid C.

**Loss on drying** Not more than 0.5% (2 g, silica gel, 3 hours).

**Residue on ignition** Not more than 0.05% (1 g).

**Assay** Weigh accurately about 0.5 g of Salicylic Acid, previously dried, dissolve in 25 mL of neutralized ethanol,