tals. It is odorless, and has a very bitter taste.

It is very soluble in ethanol (99.5), freely soluble in acetic acid (100), in acetic anhydride and in ethanol (95), soluble in water, and practically insoluble in diethyl ether. Quinine Hydrochloride, previously dried, is freely soluble in chloroform.

It gradually changes to brown by light.

Optical rotation $[\alpha]_0^{20}$: $-245 - 255^{\circ}$ (after drying, 0.5 g, 0.1 mol/L hydrochloric acid VS, 25 mL, 100 mm).

Identification (1) A solution of Quinine Hydrochloride (1 in 50) shows no fluorescence. To 1 mL of the solution add 100 mL of water and 1 drop of dilute sulfuric acid: a blue fluorescence is produced.

- (2) To 5 mL of a solution of Quinine Hydrochloride (1 in 1000) add 1 to 2 drops of bromine TS and 1 mL of ammonia TS: a green color develops.
- (3) To 5 mL of a solution of Quinine Hydrochloride (1 in 50) add 1 mL of dilute nitric acid and 1 mL of silver nitrate TS: a white precipitate is produced. Collect the precipitate, and add an excess of ammonia TS: it dissolves.

pH Dissolve 1.0 g of Quinine Hydrochloride in 100 mL of freshly boiled and cooled water: the pH of this solution is between 6.0 and 7.0.

- **Purity** (1) Sulfate—Perform the test with 1.0 g of Quinine Hydrochloride. Prepare the control solution with 1.0 mL of 0.005 mol/L sulfuric acid VS (not more than 0.048%).
- (2) Barium—Dissolve 0.5 g of Quinine hydrochloride in 10 mL of water by warming, and add 1 mL of dilute sulfuric acid: no turbidity is produced.
- (3) Chloroform-ethanol-insoluble substances—Warm 2.0 g of Quinine Hydrochloride with 15 mL of a mixture of chloroform and ethanol (99.5) (2:1) at 50°C for 10 minutes. After cooling, filter through a tared glass filter (G4) by gentle suction. Wash the residue with five 10-mL portions of a mixture of chloroform and ethanol (99.5) (2:1), dry at 105°C for 1 hour, and weigh: the mass of the residue so obtained is not more than 2.0 mg.
- (4) Related substances—Dissolve 0.020 g of Quinine Hydrochloride in the mobile phase to make exactly 100 mL, and use this solution as the sample solution. Separately, dissolve 0.025 g of cinchonidine in the mobile phase to make exactly 100 mL. Pipet 2 mL of this solution, add the mobile phase to make exactly 100 mL, and use this solution as the standard solution. Perform the test with $50 \mu L$ each of the sample solution and the standard solution as directed under the Liquid Chromatography according to the following conditions. Determine each peak area of the sample solution by the automatic integration method, and calculate the amount of dihydroquinine hydrochloride by the area percentage method: it is not more than 10.0%. The total area of the peaks other than the main peak and the above peaks is not larger than the peak area of cinchonidine from the standard solution.

Operating conditions—

Detector: An ultraviolet absorption photometer (wavelength: 235 nm).

Column: A stainless steel column about 4 mm in inside diameter and about 25 cm in length, packed with octadecylsilanized silica gel (10 μ m in particle diameter).

Column temperature: Room temperature.

Mobile phase: A mixture of water, acetonitrile, methanesulfonic acid TS and a solution of diethylamine (1 in 10) (43:5:1:1).

Flow rate: Adjust the flow rate so that the retention time of quinine is about 10 minutes.

Selection of column: Dissolve 10 mg each of Quinine Hydrochloride and quinidine sulfate in 5 mL of methanol, and add the mobile phase to make 50 mL. Proceed with 50 μ L of this solution under the above operating conditions. Use a column giving elution of quinidine, quinine, dihydroquinidine and dihydroquinine in this order with the resolution between quinidine and quinine, and that between quinine and dihydroquinidine being not less than 1.2, respectively.

Detection sensitivity: Adjust the detection sensitivity so that the peak height of cinchonidine from $50 \,\mu\text{L}$ of the standard solution is between 5 mm and 10 mm.

Time span of measurement: About twice as long as the retention time of quinine after the solvent peak.

(5) Readily carbonizable substances—Perform the test with 0.25 g of Quinine Hydrochloride. The solution has no more color than Matching Fluid M.

Loss on drying Not more than 10.0% (1 g, 105°C, 5 hours).

Residue on ignition Not more than 0.10% (1 g).

Assay Weigh accurately about 0.4 g of Quinine Hydrochloride, previously dried, dissolve in 100 mL of a mixture of acetic anhydride and acetic acid (100) (7:3) by warming, cool, and titrate with 0.1 mol/L perchloric acid VS (potentiometric titration). Perform a blank determination, and make any necessary correction.

Each mL of 0.1 mol/L perchloric acid VS = 18.044 mg of $C_{20}H_{24}N_2O_2$.HCl

Containers and storage Containers—Well-closed containers.

Storage—Light-resistant.

Quinine Sulfate

硫酸キニーネ

(C₂₀H₂₄N₂O₂)₂.H₂SO₄.2H₂O: 782.94 (8*S*,9*R*)-6'-Methoxycinchonan-9-ol hemisulfate monohydrate [6119-70-6]

Quinine Sulfate contains not less than 98.5% of $(C_{20}H_{24}N_2O_2)_2.H_2SO_4$ (mol. wt.: 746.91), calculated on the dried basis.

Description Quinine Sulfate occurs as white crystals or crystalline powder. It is odorless, and has a very bitter taste.

It is freely soluble in acetic acid (100), slightly soluble in water, in ethanol (95), in ethanol (99.5) and in chloroform, and practically insoluble in diethyl ether.

It gradually changes to brown by light.

Identification (1) Determine the absorption spectrum of a solution of Quinine Sulfate (1 in 20,000) as directed under the Ultraviolet-visible Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wavelengths.

- (2) Determine the infrared absorption spectrum of Quinine Sulfate, previously dried, as directed in the potassium bromide disk method under the Infrared Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wave numbers.
- (3) To 0.4 g of Quinine Sulfate add 20 mL of water and 1 mL of dilute hydrochloric acid: the solution responds to the Qualitative Tests for sulfate.

Optical rotation $[\alpha]_D^{20}$: $-235 - 245^{\circ}$ (after drying, 0.5 g, 0.1 mol/L hydrochloric acid VS, 25 mL, 100 mm).

pH Shake 2.0 g of Quinine Sulfate in 20 mL of freshly boiled and cooled water, and filter: the pH of this filtrate is between 5.5 and 7.0.

Purity (1) Heavy metals—Proceed with 2.0 g of Quinine Sulfate according to Method 2, and perform the test. Prepare the control solution with 2.0 mL of Standard Lead Solution (not more than 10 ppm).

- (2) Chloroform-ethanol-insoluble substances—Warm 2.0 g of Quinine Sulfate with 15 mL of a mixture of chloroform and ethanol (99.5) (2:1) at 50°C for 10 minutes. After cooling, filter through a tared glass filter (G4) by gentle suction. Wash the residue with five 10-mL portions of a mixture of chloroform and ethanol (99.5) (2:1), dry at 105°C for 1 hour, and weigh: the mass of the residue is not more than 2.0 mg.
- (3) Related substances—Dissolve 0.020 g of Quinine Sulfate in the mobile phase to make exactly 100 mL, and use this solution as the sample solution. Separately, dissolve 0.025 g of cinchonidine in the mobile phase to make exactly 100 mL. Pipet 2 mL of this solution, add the mobile phase to make exactly 100 mL, and use this solution as the standard solution. Perform the test with 50 μ L each of the sample solution and the standard solution as directed under the Liquid Chromatography according to the following conditions. Determine each peak area from the sample solution by the automatic integration method, and calculate the amount of dihydroquinine sulfate by the area percentage method: it is not more than 5%. The total area of the peaks other than the main peak and the above peak is not larger than the peak area of cinchonidine from the standard solution.

Operating conditions—

Detector: An ultraviolet absorption photometer (wavelength: 235 nm).

Column: A column about 4 mm in inside diameter and about 25 cm in length, packed with octadecylsilanized silica gel (10 μ m in particle diameter).

Temperature: Room temperature

Mobile phase: A mixture of water, acetonitrile, methane sulfonic acid TS and a solution of diethylamine (1 in 10) (43:5:1:1).

Flow rate: Adjust the flow rate so that the retention time of quinine is about 10 minutes.

Selection of column: Dissolve 0.01 g each of Quinine Sulfate and quinidine sulfate in 5 mL of methanol, and add the mobile phase to make 50 mL. Proceed with 50 μ L of this solution under the above operating conditions, and calculate the resolution. Use a column giving elution of quinidine, quinine, dihydroquinidine and dihydroquinine in this order with the resolution between quinidine and quinine and that between quinine and dihydroquinidine being not less than

Detection sensitivity: Adjust the detection sensitivity so that the peak height of cinchonidine obtained from $50 \mu L$ of the standard solution is between 5 mm and 10 mm.

Time span of measurement: About twice as long as the retention time of quinine after the solvent peak.

Loss on drying 3.0% – 5.0% (1 g, 105°C, 3 hours).

Residue on ignition Not more than 0.10% (1 g).

Assay Weigh accurately about 0.5 g of Quinine Sulfate, dissolve in 20 mL of acetic acid (100), add 80 mL of acetic anhydride, and titrate with 0.1 mol/L perchloric acid VS until the color of the solution changes from purple through blue to blue-green (indicator: 2 drops of crystal violet TS). Perform a blank determination, and make any necessary correction.

Each mL of 0.1 mol/L perchloric acid VS = 24.898 mg of $(C_{20}H_{24}N_2O_2)_2.H_2SO_4$

Containers and storage Containers—Well-closed containers.

Storage—Light-resistant.

Reserpine

レセルピン

 $C_{33}H_{40}N_2O_9$: 608.68 Methyl(3S,16S,17R,18R,20R)-11,17-dimethoxy-18-(3,4,5-trimethoxybenzoyloxy)yohimban-16-carboxylate [50-55-5]

Reserpine, when dried, contains not less than 96.0% of $C_{33}H_{40}N_2O_9$.

Description Reserpine occurs as white to pale yellow crystals or crystalline powder.

It is freely soluble in acetic acid (100) and in chloroform, slightly soluble in acetonitrile, very slightly soluble in ethanol (95), and practically insoluble in water and in