Mobile phase: To 57 mL of acetic acid (100) and 139 mL of triethylamine add water to make 1000 mL. To 50 mL of this solution add 500 mL of acetonitril, 10 mL of dilute acetic acid and 440 mL of water.

Flow rate: Adjust the flow rate so that the retention time of oxapium is about 4 minutes.

Selection of column: Dissolve 0.05 g of Oxapium Iodide and 3 mg of benzophenone in 100 mL of the mobile phase. Proceed with 20 μ L of this solution under the above operating conditions, and calculate the resolution. Use a column giving elution of oxapium and benzophenone in this order with the resolution between these peaks being not less than 5

Detection sensitivity: Adjust the detection sensitivity so that the peak height of oxapium obtained from $50 \,\mu\text{L}$ of the standard solution composes 5 to 15% of the full scale.

Time span of measurement: About 6 times as long as the retention time of oxapium after the peak of iodide ion.

Loss on drying Not more than 0.5% (1 g, 105°C, 4 hours).

Residue on ignition Not more than 0.10% (1 g).

Assay Weigh accurately about 0.7 g of Oxapium Iodide, previously dried, dissolve in 50 mL of a mixture of acetic anhydride and acetic acid (100) (9:1), and titrate with 0.1 mol/L perchloric acid VS (potentiometric titration, platinum electrode). Perform a blank determination, and make any necessary correction.

Each mL of 0.1 mol/L perchloric acid VS = 47.14 mg of C₂₂H₃₄INO₂

Containers and storage Containers—Tight containers. Storage—Light-resistant.

Oxaprozin

オキサプロジン

C₁₈H₁₅NO₃: 293.32

3-(4,5-Diphenyloxazol-2-yl)propanoic acid [21256-18-8]

Oxaprozin, when dried, contains not less than 98.5% of $C_{18}H_{15}NO_3$.

Description Oxaprozin occurs as a white to yellowish white crystalline powder.

It is sparingly soluble in methanol and in ethanol (95), slightly soluble in diethyl ether, and practically insoluble in water.

It is gradually affected by light.

Identification Determine the infrared absorption spectrum of Oxaprozin, previously dried, as directed in the potassium bromide disk method under the Infrared Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the

same wave numbers.

Absorbance $E_{1 \text{ cm}}^{1\%}$ (285 nm): 455 – 495 (after drying, 0.01 g, methanol, 1000 mL).

Melting point 161 – 165°C

Purity (1) Heavy metals—Proceed with 2.0 g of Oxaprozin according to Method 4, and perform the test. Prepare the control solution with 2.0 mL of Standard Lead Solution (not more than 10 ppm).

- (2) Arsenic—Prepare the test solution with 2.0 g of Oxaprozin according to Method 3, and perform the test using Apparatus B (not more than 1 ppm).
- (3) Related substances—Dissolve 0.10 g of Oxaprozin in 10 mL of methanol, and use this solution as the sample solution. Pipet 1 mL of the sample solution, add methanol to make exactly 100 mL, and use this solution as the standard solution (1). Pipet 5 mL, 3 mL and 1 mL of this solution, add methanol to each to make exactly 10 mL, and use these solutions as the standard solutions (2), (3) and (4), respectively. Perform the test with these solutions as directed under the Thin-layer Chromatography. Spot 10 μ L each of the sample solution and the standard solutions (1), (2), (3) and (4) on a plate of silica gel with fluorescent indicator for thinlayer chromatography. Develop the plate with a mixture of ethyl acetate and acetic acid (100) (99:1) to a distance of about 15 cm, and air-dry the plate. Examine under ultraviolet light (main wavelength: 254 nm): the total intensity of the spots other than the principal spot from the sample solution is not more than 1.0% calculated on the basis of intensities of the spots from the standard solutions (1), (2), (3) and

Loss on drying Not more than 0.30% (1 g, 105°C, 2 hours).

Residue on ignition Not more than 0.30% (1 g).

Assay Weigh accurately about 0.5 g of Oxaprozin, previously dried, dissolve in 50 mL of ethanol (95), and titrate with 0.1 mol/L sodium hydroxide VS (potentiometric titration). Perform a blank determination, and make any necessary correction.

Each mL of 0.1 mol/L sodium hydroxide VS = 29.332 mg of $C_{18}H_{15}NO_3$

Containers and storage Containers—Tight containers. Storage—Light-resistant.

Oxazolam

オキサゾラム

 $C_{18}H_{17}ClN_2O_2$: 328.79 10-Chloro-2,3,7,11b-tetrahydro-2-methyl-11b-phenyloxazolo[3,2-d][1,4]benzodiazepin-6(5H)-one [24143-17-7]