(2:1) to make 50 mL. Perform the test using this solution as the test solution. Prepare the control solution as follows: to 0.25 mL of 0.01 mol/L hydrochloric acid VS add 6 mL of dilute nitric acid and a mixture of acetone and water (2:1) to make 50 mL (not more than 0.011%).

- (2) Sulfate—Dissolve 0.8 g of Hymecromone in 40 mL of a mixture of acetone and water (2:1), and add 1 mL of dilute hydrochloric acid and a mixture of acetone and water (2:1) to make 50 mL. Perform the test using this solution as the test solution. Prepare the control solution as follows: to 0.40 mL of 0.005 mol/L sulfuric acid VS add 1 mL of dilute hydrochloric acid and a mixture of acetone and water (2:1) to make 50 mL (not more than 0.024%).
- (3) Heavy metals—Proceed with 2.0 g of Hymecromone according to Method 2, and perform the test. Prepare the control solution with 2.0 mL of Standard Lead Solution (not more than 10 ppm).
- (4) Arsenic—Prepare the test solution with 1.0 g of Hymecromone according to Method 3, and perform the test using Apparatus B (not more than 2 ppm).
- (5) Related substances—Dissolve 0.080 g of Hymecromone in 10 mL of ethanol (95), and use this solution as the sample solution. Pipet 1 mL of the sample solution, and add ethanol (95) to make exactly 50 mL. Pipet 1 mL of this solution, add ethanol (95) to make exactly 20 mL, and use this solution as the standard solution. Perform the test with these solutions as directed under the Thin-layer Chromatography. Spot $10 \,\mu$ L each of the sample solution and the standard solution on a plate of silica gel for thin-layer chromatography. Develop the plate with a mixture of chloroform and ethanol (95) (10:1) to a distance of about 10 cm, and air-dry the plate. Allow the plate to stand in iodine vapor for 5 minutes: the spots other than the principal spot from the sample solution are not more intense than the spot from the standard solution.

Loss on drying Not more than 0.5% (1 g, 105°C, 4 hours).

Residue on ignition Not more than 0.10% (1 g).

Assay Weigh accurately about 0.25 g of Hymecromone, previously dried, dissolve in 90 mL of N,N-dimethylformamide, and titrate with 0.1 mol/L tetramethylammonium hydroxide VS (potentiometric titration). Separately, perform a blank determination with a solution prepared by adding 14 mL of water to 90 mL of N,N-dimethylformamide, and make any necessary correction.

Each mL of 0.1 mol/L tetramethylammonium hydroxide VS

 $= 17.617 \text{ mg of } C_{10}H_8O_3$

Containers and storage Containers—Tight containers.

Ibuprofen

イブプロフェン

 $C_{13}H_{18}O_2$: 206.28 (RS)-2-(4-Isobutylphenyl)propanoic acid [15687-27-1]

Ibuprofen, when dried, contains not less than 98.5% of $C_{13}H_{18}O_2$.

Description Ibuprofen occurs as a white crystalline powder.

It is freely soluble in ethanol (95) and in acetone, and practically insoluble in water.

It dissolves in dilute sodium hydroxide TS.

Identification (1) Determine the absorption spectrum of a solution of Ibuprofen in dilute sodium hydroxide TS (3 in 20,000) as directed under the Ultraviolet-visible Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wavelengths.

(2) Determine the infrared absorption spectrum of Ibuprofen, previously dried, as directed in the potassium bromide disk method under the Infrared Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wave numbers.

Melting point 75 – 77°C

Purity (1) Heavy metals—Proceed with 3.0 g of Ibuprofen according to Method 2, and perform the test. Prepare the control solution with 3.0 mL of Standard Lead Solution (not more than 10 ppm).

- (2) Arsenic—Prepare the test solution with 1.0 g of Ibuprofen according to Method 3, and perform the test using Apparatus B (not more than 2 ppm).
- (3) Related substances—Dissolve 0.50 g of Ibuprofen in exactly 5 mL of acetone, and use this solution as the sample solution. Pipet 1 mL of the sample solution, add acetone to make exactly 100 mL, and use this solution as the standard solution. Perform the test with these solutions as directed under the Thin-layer Chromatography. Spot 5 μ L each of the sample solution and the standard solution on a plate of silica gel with fluorescent indicator for thin-layer chromatography. Develop the plate with a mixture of hexane, ethyl acetate and acetic acid (100) (15:5:1) to a distance of about 10 cm, and air-dry the plate. Examine the plate under ultraviolet light (main wavelength: 254 nm): the spots other than the principal spot from the sample solution are not more intense than the spot from the standard solution.

Loss on drying Not more than 0.5% (1 g, in vacuum at a pressure not exceeding 0.67 kPa, phosphorus (V) oxide, 4 hours).

Residue on ignition Not more than 0.10% (1 g).

Assay Weigh accurately about 0.5 g of Ibuprofen, previously dried, dissolve in 50 mL of ethanol (95), and titrate with 0.1 mol/L sodium hydroxide VS (indicator: 3 drops of phenolphthalein TS). Perform a blank determination, and make any necessary correction.

Each mL of 0.1 mol/L sodium hydroxide VS = 20.628 mg of $C_{13}H_{18}O_2$

Containers and storage Containers—Well-closed containers.