methanol, in ethanol (95), in acetic acid (100) and in diethyl ether, and practically insoluble in water.

**Identification** (1) Prepare the test solution with 0.01 g of Fludiazepam as directed under the Oxygen Flask Combustion Method, using a mixture of 0.5 mL of 0.01 mol/L sodium hydroxide TS and 20 mL of water as the absorbing liquid: the test solution responds to the Qualitative Tests (2) for fluoride.

- (2) Determine the absorption spectrum of a solution of Fludiazepam in methanol (1 in 200,000) as directed under the Ultraviolet-visible Spectrophotometry, and compare the spectrum with the Reference Spectrum 1: both spectra exhibit similar intensities of absorption at the same wavelengths. Separately, determine the absorption spectrum of a solution of Fludiazepam in methanol (1 in 20,000) as directed under the Ultraviolet-visible Spectrophotometry, and compare the spectrum with the Reference Spectrum 2: both spectra exhibit similar intensities of absorption at the same wavelengths.
- (3) Determine the infrared absorption spectrum of Fludiazepam, previously dried, as directed in the potassium bromide disk method under the Infrared Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wave numbers.
- (4) Perform the test with Fludiazepam as directed under the Flame Coloration Test (2): a green color appears.

## Melting point 91 – 94°C

- **Purity** (1) Chloride—Dissolve 1.0 g of Fludiazepam in 50 mL of diethyl ether, add 50 mL of water, and shake. Separate the water layer, wash it with two 20-mL portions of diethyl ether, and filter the water layer. To 20 mL of the filtrate add 6 mL of dilute nitric acid and water to make 50 mL. Perform the test using this solution as the test solution. Prepare the control solution with 0.40 mL of 0.01 mol/L hydrochloric acid VS (not more than 0.036%).
- (2) Heavy metals—Proceed with 2.0 g of Fludiazepam according to Method 2, and perform the test. Prepare the control solution with 2.0 mL of Standard Lead Solution (not more than 10 ppm).
- (3) Related substances—Dissolve 0.10 g of Fludiazepam in 20 mL of chloroform, and use this solution as the sample solution. Pipet 1 mL of the sample solution, and add chloroform to make exactly 50 mL. Pipet 2 mL of this solution, add chloroform to make exactly 20 mL, and use this solution as the standard solution. Perform the test with these solutions as directed under the Thin-layer Chromatography. Spot 20  $\mu$ L each of the sample solution and the standard solution on a plate of silica gel with fluorescent indicator for thin-layer chromatography. Develop the plate with a mixture of chloroform and ethyl acetate (10:7) to a distance of about 12 cm, and air-dry the plate. Examine under ultraviolet light (main wavelength: 254 nm): the spots other than the principal spot from the sample solution are not more intense than the spot from the standard solution.

Loss on drying Not more than 0.30% (1 g, in vacuum, 60°C, 3 hours).

**Residue on ignition** Not more than 0.10% (1 g, platinum crucible).

Assay Weigh accurately about 0.5 g of Fludiazepam, previ-

ously dried, dissolve in 50 mL of acetic acid (100), and titrate with 0.1 mol/L perchloric acid VS (potentiometric titration). Perform a blank determination, and make any necessary correction.

Each mL of 0.1 mol/L perchloric acid VS = 30.274 mg of  $C_{16}H_{12}ClFN_2O$ 

Containers and storage Containers—Tight containers.

## **Flunitrazepam**

フルニトラゼパム

C<sub>16</sub>H<sub>12</sub>FN<sub>3</sub>O<sub>3</sub>: 313.28

5-(2-Fluorophenyl)-1,3-dihydro-1-methyl-7-nitro-2H-1,4-benzodiazepin-2-one [1622-62-4]

Flunitrazepam, when dried, contains not less than 99.0% of  $C_{16}H_{12}FN_3O_3$ .

**Description** Flunitrazepam occurs as a white to pale yellow crystalline powder.

It is freely soluble in acetic acid (100), soluble in acetic anhydride and in acetone, slightly soluble in ethanol (99.5) and in diethyl ether, and practically insoluble in water.

- **Identification** (1) Determine the absorption spectrum of a solution of Flunitrazepam in ethanol (99.5) (1 in 100,000) as directed under the Ultraviolet-visible Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wavelengths.
- (2) Determine the infrared absorption spectrum of Flunitrazepam, previously dried, as directed in the potassium bromide disk method under the Infrared Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wave numbers.

## Melting point 168 – 172°C

- Purity (1) Chloride—To 1.0 g of Flunitrazepam add 50 mL of water, allow to stand for 1 hour with occasional stirring, and filter. To 20 mL of the filtrate add 6 mL of dilute nitric acid and water to make 50 mL, and perform the test with this solution. Prepare the control solution with 0.25 mL of 0.01 mol/L hydrochloric acid VS (not more than 0.022%).
- (2) Heavy metals—Proceed with 2.0 g of Flunitrazepam according to Method 4 using a platinum crucible, and perform the test. Prepare the control solution with 2.0 mL of Standard Lead Solution (not more than 10 ppm).
- (3) Related substances—Dissolve 0.050 g of Flunitrazepam in 10 mL of acetone, and use this solution as the sample solution. Pipet 2 mL of the sample solution, and add ace-

tone to make exactly 20 mL. Pipet 1 mL of this solution, add acetone to make exactly 25 mL, and use this solution as the standard solution. Perform the test with these solutions as directed under the Thin-layer Chromatography. Spot 10  $\mu$ L each of the sample solution and the standard solution on a plate of silica gel with fluorescent indicator for thin-layer chromatography. Develop the plate with a mixture of 1,2-dichloroethane, diethyl ether and ammonia solution (28) (200:100:3) to a distance of about 12 cm, and air-dry the plate. Examine under ultraviolet light (main wavelength: 254 nm): number of the spots other than the principal spot from the sample solution is not more than 2, and they are not more intense than the spot from the standard solution.

Loss on drying Not more than 0.5% (1 g, 105°C, 4 hours).

**Residue on ignition** Not more than 0.10% (1 g, platinum crucible).

Assay Weigh accurately about 0.5 g of Flunitrazepam, previously dried, dissolve in 20 mL of acetic acid (100), add 50 mL of acetic anhydride, and titrate with 0.1 mol/L perchloric acid VS (potentiometric titration). Perform a blank determination, and make any necessary correction.

Each mL of 0.1 mol/L perchloric acid VS = 31.329 mg of  $C_{16}H_{12}FN_3O_3$ 

Containers and storage Containers—Tight containers. Storage—Light-resistant.

## Fluocinolone Acetonide

フルオシノロンアセトニド

 $C_{24}H_{30}F_2O_6$ : 452.49  $6\alpha$ ,9-Difluoro-11 $\beta$ ,21-dihydroxy-16 $\alpha$ ,17-isopropylidenedioxypregna-1,4-diene-3,20-dione [67-73-2]

Fluocinolone Acetonide, when dried, contains not less than 97.0% and not more than 102.0% of  $C_{24}H_{30}F_2O_6$ .

**Description** Fluocinolone Acetonide occurs as white crystals or crystalline powder. It is odorless.

It is freely soluble in acetic acid (100) and in acetone, soluble in ethanol (95) and ethanol (99.5), sparingly soluble in methanol and in chloroform, slightly soluble in acetonitrile, very slightly soluble in diethyl ether, and practically insoluble in water.

Melting point: 266 - 274°C (with decomposition).

**Identification** (1) To 2 mg of Fluocinolone Acetonide add 2 mL of sulfuric acid: a yellow color is produced.

(2) Dissolve 0.01 g of Fluocinolone Acetonide in 1 mL

of methanol, add 1 mL of Fehling's TS, and heat: a red precipitate is produced.

- (3) Proceed as directed under the Oxygen Flask Combustion Method with 0.01 g of Fluocinolone Acetonide, using a mixture of 0.5 mL of 0.01 mol/L sodium hydroxide TS and 20 mL of water as the absorbing liquid. When the process is completed, shake well, and force the combustion gas into the absorbing liquid: this liquid responds to the Qualitative Tests for fluoride.
- (4) Determine the infrared absorption spectrum of Fluocinolone Acetonide, previously dried, as directed in the potassium bromide disk method under the Infrared Spectrophotometry, and compare the spectrum with the Reference Spectrum or the spectrum of previously dried Fluocinolone Acetonide Reference Standard: both spectra exhibit similar intensities of absorption at the same wave numbers. If any difference appears between the spectra, dissolve Fluocinolone Acetonide and Fluocinolone Acetonide Reference Standard in acetone, respectively, then evaporate the acetone to dryness, and repeat the test on the residues.

**Optical rotation**  $[\alpha]_D^{20}$ :  $+98 - +108^{\circ}$  (after drying, 0.1 g, methanol, 10 mL, 100 mm).

**Purity** Other steroids—Dissolve 0.015 g of Fluocinolone Acetonide in 25 mL of the mobile phase, and use this solution as the sample solution. Pipet 2 mL of the sample solution, add the mobile phase to make exactly 100 mL, and use this solution as the standard solution. Perform the test with 20  $\mu$ L each of the sample solution and the standard solution as directed under the Liquid Chromatography according to the following conditions. Determine each peak area of each solution by the automatic integration method: the total area of the peaks other than the peak of fluocinolone acetonide from the sample solution is not larger than the peak area of fluocinolone acetonide from the standard solution.

Operating conditions—

Detector: An ultraviolet absorption photometer (wavelength: 254 nm).

Column: A stainless steel column 4.6 mm in inside diameter and 25 cm in length, packed with silica gel (5  $\mu$ m in particle diameter).

Column temperature: A constant temperature of about 30°C.

Mobile phase: A mixture of water-saturated chloroform, methanol and acetic acid (100) (200:3:2).

Flow rate: Adjust the flow rate so that the retention time of fluocinolone acetonide is about 12 minutes.

Time span of measurement: About twice as long as the retention time of fluocinolone acetonide after the solvent peak.

System suitability—

Test for required detection: To exactly 5 mL of the standard solution add the mobile phase to make exactly 100 mL. Confirm that the peak area of fluocinolone acetonide obtained from 20  $\mu$ L of this solution is equivalent to 4 to 6% of that of fluocinolone acetonide obtained from 20  $\mu$ L of the standard solution.

System performance: Dissolve 0.015 g each of Fluocinolone Acetonide and triamcinolone acetonide in 25 mL of the mobile phase. To 5 mL of this solution add the mobile phase to make 20 mL. When the procedure is run with 20  $\mu$ L of this solution under the above operating conditions, triamcinolone acetonide and fluocinolone acetonide are eluted in