

Pipet 1 mL of this solution, add methanol to make exactly 200 mL, and use this solution as the standard solution. Perform the test with these solutions as directed under the Thin-layer Chromatography. Spot 10  $\mu$ L each of the sample solution and the standard solution on a plate of silica gel with fluorescent indicator for thin-layer chromatography. Develop the plate with a mixture of chloroform and methanol (9:1) to a distance of about 10 cm, and air-dry the plate. Examine the plate under ultraviolet light (main wavelength: 254 nm): the spots other than the principal spot from the sample solution are not more intense than the spot from the standard solution.

**Loss on drying** Not more than 0.5% (1 g, 105°C, 3 hours).

**Residue on ignition** Not more than 0.10% (1 g).

**Assay** Weigh accurately about 0.3 g of Ethionamide, previously dried, dissolve in 50 mL of acetic acid (100), and titrate with 0.1 mol/L perchloric acid VS until the color of the solution changes from orange-red to dark orange-brown (indicator: 2 mL of *p*-naphtholbenzein TS). Perform a blank determination.

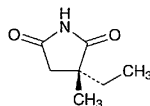
Each mL of 0.1 mol/L perchloric acid VS  
= 16.625 mg of C<sub>8</sub>H<sub>10</sub>N<sub>2</sub>S

**Containers and storage** Containers—Well-closed containers.

Storage—Light-resistant.

## Ethosuximide

エトスクシミド



and enantiomer

C<sub>7</sub>H<sub>11</sub>NO<sub>2</sub>: 141.17

(*RS*)-2-Ethyl-2-methylsuccinimide [77-67-8]

Ethosuximide contains not less than 98.5% of C<sub>7</sub>H<sub>11</sub>NO<sub>2</sub> calculated on the anhydrous basis.

**Description** Ethosuximide occurs as a white, paraffin-like solid or powder. It is odorless or has a slight, characteristic odor.

It is very soluble in methanol, in ethanol (95), in diethyl ether, and in *N,N*-dimethylformamide, and freely soluble in water.

Melting point: about 48°C

**Identification (1)** To 0.2 g of Ethosuximide add 10 mL of sodium hydroxide TS, and boil: the gas evolved turns a moistened red litmus paper blue.

(2) Dissolve 0.05 g of Ethosuximide in 1 mL of ethanol (95), add 3 drops of a solution of copper (II) acetate monohydrate (1 in 100), warm slightly, and add 1 to 2 drops of sodium hydroxide TS: a purple color is produced.

(3) Determine the absorption spectrum of a solution of Ethosuximide in ethanol (95) (1 in 2000) as directed under the Ultraviolet-visible Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wavelengths.

**Purity (1)** Clarity and color of solution—Dissolve 1.0 g of Ethosuximide in 10 mL of water: the solution is clear and colorless.

(2) Chloride—With 1.0 g of Ethosuximide, perform the test. Prepare the control solution with 0.30 mL of 0.01 mol/L hydrochloric acid VS (not more than 0.011%).

(3) Heavy metals—Proceed with 1.0 g of Ethosuximide according to Method 1, and perform the test. Prepare the control solution with 2.0 mL of Standard Lead Solution (not more than 20 ppm).

(4) Arsenic—Prepare the test solution with 1.0 g of Ethosuximide, according to Method 1, and perform the test using Apparatus B (not more than 2 ppm).

(5) Acid anhydride—Dissolve 0.50 g of Ethosuximide in 1 mL of ethanol (95), add 1 mL of hydroxylammonium chloride-iron (III) chloride TS, and allow to stand for 5 minutes. Add 3 mL of water, mix, and allow to stand for 5 minutes: the red to red-purple color of this solution is not more intense than that of the following control solution.

Control solution: Dissolve 0.070 g of succinic anhydride in ethanol (95) to make exactly 100 mL. To 1.0 mL of this solution add 1 mL of hydroxylammonium chloride-iron (III) chloride TS, and proceed in the same manner.

(6) Cyanide—Dissolve 1.0 g of Ethosuximide in 10 mL of ethanol (95), and add 3 drops of iron (II) sulfate TS, 1 mL of sodium hydroxide TS and 2 to 3 drops of iron (III) chloride TS. Warm gently, and acidify with dilute sulfuric acid: not a blue precipitate and a blue color are produced within 15 minutes.

**Water** Not more than 0.5% (2 g, direct titration).

**Residue on ignition** Not more than 0.10% (1 g).

**Assay** Weigh accurately about 0.2 g of Ethosuximide, dissolve in 20 mL of *N,N*-dimethylformamide, and titrate with 0.1 mol/L tetramethylammonium hydroxide VS (potentiometric titration). Perform a blank determination.

Each mL of 0.1 mol/L tetramethylammonium hydroxide VS  
= 14.117 mg of C<sub>7</sub>H<sub>11</sub>NO<sub>2</sub>

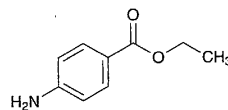
**Containers and storage** Containers—Tight containers.

## Ethyl Aminobenzoate

Anesthamine

Benzocaine

アミノ安息香酸エチル



C<sub>9</sub>H<sub>11</sub>NO<sub>2</sub>: 165.19

Ethyl 4-aminobenzoate [94-09-7]

Ethyl Aminobenzoate, when dried, contains not less than 99.0% of C<sub>9</sub>H<sub>11</sub>NO<sub>2</sub>.

**Description** Ethyl Aminobenzoate occurs as white crystals or crystalline powder. It is odorless. It has a slightly bitter taste, numbing the tongue.

It is freely soluble in ethanol (95) and in diethyl ether, and very slightly soluble in water.

It dissolves in dilute hydrochloric acid.

**Identification** (1) Dissolve 0.01 g of Ethyl Aminobenzoate in 1 mL of dilute hydrochloric acid and 4 mL of water. This solution responds to the Qualitative Tests for primary aromatic amines.

(2) Dissolve 0.1 g of Ethyl Aminobenzoate in 5 mL of water with the aid of dilute hydrochloric acid added dropwise, and add iodine TS dropwise: a brown precipitate is produced.

(3) Warm 0.05 g of Ethyl Aminobenzoate with 2 drops of acetic acid (31) and 5 drops of sulfuric acid: the odor of ethyl acetate is perceptible.

**Melting point** 89 – 91 °C

**Purity** (1) Acid—Dissolve 1.0 g of Ethyl Aminobenzoate in 10 mL of neutralized ethanol, and add 10 mL of water, 2 drops of phenolphthalein TS and 0.50 mL of 0.01 mol/L sodium hydroxide VS: a red color is produced.

(2) Chloride—Dissolve 0.20 g of Ethyl Aminobenzoate in 5 mL of ethanol (95), add 2 to 3 drops each of dilute nitric acid and of silver nitrate TS: no change occurs immediately.

(3) Heavy metals—Dissolve 2.0 g of Ethyl Aminobenzoate in 20 mL of ethanol (95), add 2 mL of dilute acetic acid and ethanol (95) to make 50 mL, and perform the test using this solution as the test solution. Prepare the control solution as follows: to 2.0 mL of Standard Lead Solution add 2 mL of dilute acetic acid and sufficient ethanol (95) to make 50 mL (not more than 10 ppm).

(4) Readily carbonizable substances—Perform the test with 0.5 g of Ethyl Aminobenzoate: the solution has no more color than Matching Fluid A.

**Loss on drying** Not more than 1.0% (1 g, silica gel, 3 hours).

**Residue on ignition** Not more than 0.10% (1 g).

**Assay** Weigh accurately about 0.25 g of Ethyl Aminobenzoate, previously dried, dissolve in 10 mL of hydrochloric acid and 70 mL of water, add 10 mL of a solution of potassium bromide (3 in 10), and cool to a temperature below 15 °C. Then titrate with 0.1 mol/L sodium nitrite VS as directed in the potentiometric titration or the amperometric titration under the Electrometric Titration.

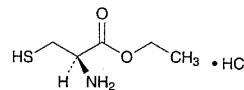
Each mL of 0.1 mol/L sodium nitrite VS  
= 16.519 mg of C<sub>9</sub>H<sub>11</sub>NO<sub>2</sub>

**Containers and storage** Containers—Well-closed containers.

## Ethyl L-Cysteine Hydrochloride

### Ethyl Cysteine Hydrochloride

塩酸 L-エチルシステイン



C<sub>5</sub>H<sub>11</sub>NO<sub>2</sub>S.HCl: 185.67

Ethyl (2R)-2-amino-3-sulfanylpropanoate monohydrochloride  
[868-59-7]

Ethyl L-Cysteine Hydrochloride, when dried, contains not less than 98.5% of C<sub>5</sub>H<sub>11</sub>NO<sub>2</sub>S.HCl.

**Description** Ethyl L-Cysteine Hydrochloride occurs as white crystals or crystalline powder. It has a characteristic odor, and has a bitter taste at first with a burning aftertaste.

It is very soluble in water, and freely soluble in ethanol (95).

Melting point: about 126 °C (with decomposition).

**Identification** (1) Determine the infrared absorption spectrum of Ethyl L-Cysteine Hydrochloride as directed in the potassium bromide disk method under the Infrared Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wave numbers.

(2) A solution of Ethyl L-Cysteine Hydrochloride (1 in 20) responds to the Qualitative Tests (1) for chloride.

**Optical rotation**  $[\alpha]_D^{20}$ : -10.0 – -13.0° (after drying, 2.0 g, 1 mol/L hydrochloric acid TS, 25 mL, 100 mm).

**Purity** (1) Sulfate—Perform the test with 0.6 g of Ethyl L-Cysteine Hydrochloride. Prepare the the control solution with 0.35 mL of 0.005 mol/L sulfuric acid (not more than 0.028%).

(2) Heavy metals—Proceed with 1.0 g of Ethyl L-Cysteine Hydrochloride according to Method 1, and perform the test. Prepare the control solution with 1.0 mL of Standard Lead Solution (not more than 10 ppm).

(3) Related substances—Conduct this procedure rapidly. Dissolve 0.05 g each of Ethyl L-Cysteine Hydrochloride and *N*-ethylmaleimide in 5 mL of mobile phase, allow to stand for 30 minutes, and use this solution as the sample solution. Pipet 3 mL of the sample solution, add the mobile phase to make exactly 200 mL, and use this solution as the standard solution. Perform the test with 2 μL each of the sample solution and the standard solution as directed under the Liquid Chromatography according to the following conditions. Determine each peak area of these solutions by the automatic integration method: a peak area from the sample solution with the ratio of the retention time to ethyl L-cysteine hydrochloride-*N*-ethylmaleimide complex from the standard solution being about 0.7 is not larger than the peak area of ethyl L-cysteine hydrochloride-*N*-ethylmaleimide complex from the standard solution. Each area of all peaks other than the peaks of ethyl L-cysteine hydrochloride-*N*-ethylmaleimide complex and *N*-ethylmaleimide from the sample solution is not larger than 1/3 of the peak area of