Hydrochloride according to Method 1, and perform the test. Prepare the control solution with 2.0 mL of Standard Lead Solution (not more than 10 ppm).

- (3) Arsenic—Prepare the test solution with 1.0 g of Ethambutol Hydrochloride according to Method 1, and perform the test using Apparatus B (not more than 2 ppm).
- (4) 2-Aminobutanol—Dissolve 5.0 g of Ethambutol Hydrochloride in methanol to make exactly 100 mL, and use this solution as the sample solution. Dissolve 0.05 g of 2amino-1-butanol in methanol to make exactly 100 mL, and use this solution as the standard solution. Perform the test with these solutions as directed under the Thin-layer Chromatography. Spot  $2 \mu L$  each of the sample solution and the standard solution on a plate of silica gel for thin-layer chromatography. Develop the plate with a mixture of ethyl acetate, acetic acid (100), hydrochloric acid and water (11:7:1:1) to a distance of about 10 cm, air-dry the plate, and heat at 105°C for 5 minutes. Cool, spray evenly ninhydrin-L-ascorbic acid TS upon the plate, air-dry the plate, and heat at 105°C for 5 minutes: the spot from the sample solution, corresponding to that from the standard solution, has no more color than that from the standard solution.

Loss on drying Not more than 0.5% (1 g, 105°C, 3 hours).

Residue on ignition Not more than 0.10% (1 g).

Assay Weigh accurately about 0.2 g of Ethambutol Hydrochloride, previously dried, dissolve in 20 mL of water, and add 1.8 mL of copper (II) sulfate TS. To the solution add 7 mL of sodium hydroxide TS with shaking, add water to make exactly 50 mL, and centrifuge. Pipet 10 mL of the supernatant liquid, add 10 mL of ammonia-ammonium chloride buffer solution, pH 10.0 and 100 mL of water, and titrate with 0.01 mol/L disodium dihydrogen ethylenediamine tetraacetate VS until the color of the solution changes from blue-purple through light red to light yellow (indicator: 0.15 mL of Cu-PAN TS). Perform a blank determination, and make any necessary correction.

Each mL of 0.01 mol/L disodium dihydrogen ethylenediamine tetraacetate VS  $= 2.7723 \text{ mg of } C_{10}H_{24}N_2O_2.2HCl$ 

Containers and storage Containers—Tight containers.

### Ethenzamide

### Ethoxybenzamide

エテンザミド

C<sub>9</sub>H<sub>11</sub>NO<sub>2</sub>: 165.19

2-Ethoxybenzamide [938-73-8]

Ethenzamide, when dried, contains not less than 98.0% of  $C_9H_{11}NO_2$ .

**Description** Ethenzamide occurs as white crystals or crys-

talline powder. It is odorless and tasteless.

It is soluble in ethanol (95) and in acetone, slightly soluble in diethyl ether, and practically insoluble in water.

Its saturated solution is neutral.

It begins to sublime slightly at about 105°C.

**Identification** (1) To 0.5 g of Ethenzamide add 5 mL of sodium hydroxide TS, and heat the mixture gently: the gas evolved turns moistened red litmus paper to blue.

(2) To 0.2 g of Ethenzamide add 10 mL of hydrobromic acid, and boil the mixture gently for 1 hour under a reflux condenser. Cool in ice water, collect the separated crystalline precipitate, wash with three 5-mL portions of ice water, and dry in a desiccator (in vacuum, silica gel) for 2 hours: the precipitate melts between 158°C and 161°C.

#### Melting point 131 – 134°C

- **Purity** (1) Chloride—Dissolve 0.5 g of Ethenzamide in 30 mL of acetone, add 6 mL of dilute nitric acid, and dilute with water to make 50 mL. Perform the test using this solution as the test solution. Prepare the control solution as follows: to 0.7 mL of 0.01 mol/L hydrochloric acid VS add 30 mL of acetone and 6 mL of dilute nitric acid, and dilute with water to make 50 mL (not more than 0.050%).
- (2) Sulfate—Dissolve 0.5 g of Ethenzamide in 30 mL of acetone, add 1 mL of dilute hydrochloric acid, and dilute with water to 50 mL. Perform the test using this solution as the test solution. Prepare the control solution as follows: to 0.50 mL of 0.005 mol/L sulfuric acid VS add 30 mL of acetone and 1 mL of dilute hydrochloric acid, and dilute with water to 50 mL (not more than 0.048%).
- (3) Heavy metals—Proceed with 2.0 g of Ethenzamide according to Method 2, and perform the test. Prepare the control solution with 2.0 mL of Standard Lead Solution (not more than 10 ppm).
- (4) Arsenic—To 0.40 g of Ethenzamide add 0.3 g of potassium nitrate and 0.5 g of anhydrous sodium carbonate, mix thoroughly, ignite the mixture gradually, and cool. Dissolve the residue in 10 mL of dilute sulfuric acid, and heat the solution until white fumes begin to evolve. After cooling, add water carefully to make 5 mL, use this solution as the test solution, and perform the test using Apparatus B (not more than 5 ppm).
- (5) Salicylamide—Dissolve 0.20 g of Ethenzamide in 15 mL of diluted ethanol (95) (2 in 3), and add 2 to 3 drops of dilute iron (III) chloride TS: no purple color develops.

Loss on drying Not more than 1.0% (1 g, silica gel, 3 hours).

Residue on ignition Not more than 0.10% (1 g).

Assay Weigh accurately about 0.02 g each of Ethenzamide and Ethenzamide Reference Standard, previously dried, and dissolve each in 70 mL of ethanol (95) by warming, and after cooling, add ethanol (95) to make exactly 100 mL. Pipet 5 mL each of these solutions, add ethanol (95) to make exactly 50 mL, and use these solutions as the sample solution and the standard solution, respectively. Determine the absorbances,  $A_{\rm T}$  and  $A_{\rm S}$ , of the sample solution and the standard solution at 290 nm as directed under the Ultraviolet-visible Spectrophotometry, using ethanol (95) as the blank.

Amount (mg) of C<sub>9</sub>H<sub>11</sub>NO<sub>2</sub>

= amount (mg) of Ethenzamide Reference Standard  $\times \frac{A_T}{A_T}$ 

Containers and storage Containers—Well-closed containers.

## **Ether**

エーテル

H<sub>3</sub>C O CH

C<sub>4</sub>H<sub>10</sub>O: 74.12

Diethyl ether [60-29-7]

Ether contains not less than 96% and not more than 98% (by specific gravity) of  $C_4H_{10}O$ . It contains a small quantity of ethanol and water. It cannot be used for anesthesia.

**Description** Ether is a colorless, clear, mobile liquid, having a characteristic odor.

It is miscible with ethanol (95).

It is soluble in water.

It is highly volatile and flammable.

It is slowly oxidized by the action of air and light, with the formation of peroxides.

Its vapor, when mixed with air and ignited, may explode violently.

Boiling point: 35 - 37°C

**Specific gravity**  $d_{20}^{20}$ : 0.718 – 0.721

- **Purity** (1) Foreign odor—Place 10 mL of Ether in an evaporating dish, and allow it to evaporate spontaneously to a volume of about 1 mL: no foreign odor is perceptible. Drop this residue onto a piece of clean, odorless filter paper to evaporate the ether: no foreign odor is perceptible.
- (2) Acid—Place 10 mL of diluted ethanol (95) (4 in 5) and 0.5 mL of phenolphthalein TS in a 50-mL glass-stoppered flask, and add 0.2 mol/L sodium hydroxide dropwise to produce a red color which persists after shaking for 30 seconds. Add 25 mL of Ether, stopper the flask, shake gently, and add 0.40 mL of 0.02 mol/L sodium hydroxide VS with shaking: a red color develops.
- (3) Aldehyde—Place 10 mL of Ether in a Nessler tube, add 1 mL of potassium hydroxide TS, and allow the mixture to stand for 2 hours, protecting from light, with occasional shaking: no color is produced in the ether layer and the aqueous layer.
- (4) Peroxide—Place 10 mL of Ether in a Nessler tube, add 1 mL of a freshly prepared solution of potassium iodide (1 in 10), shake for 1 minute, then add 1 mL of starch TS, and shake well: no color is produced in the ether layer and in the aqueous layer.
- (5) Residue on evaporation—Evaporate 140 mL of Ether, and dry the residue at 105°C for 1 hour: the mass of the residue does not more than 1.0 mg.

Containers and storage Containers—Tight containers.

Storage—Without fill up, light-resistant, remote from fire, and not exceeding 25°C.

# **Anesthetic Ether**

麻酔用エーテル

H<sub>3</sub>C O CH<sub>2</sub>

C<sub>4</sub>H<sub>10</sub>O: 74.12

Diethyl ether [60-29-7]

Anesthetic Ether contains not less than 96% and not more than 98% (by specific gravity) of  $C_4H_{10}O$ . It contains small quantities of ethanol and water. Suitable stabilizers may be added. It is not to be used for anesthesia if it has been removed from the original container for more than 24 hours.

**Description** Anesthetic Ether occurs as a colorless, clear, mobile liquid, having a characteristic odor.

It is miscible with ethanol (95).

It is soluble in water.

It is highly volatile and flammable.

It is slowly oxidized by the action of air and light, with the formation of peroxides.

Its vapor, when mixed with air and ignited, may explode violently.

Boiling point: 35 – 37°C

**Specific gravity**  $d_{20}^{20}$ : 0.718 – 0.721

- Purity (1) Foreign odor—Place 10 mL of Anesthetic Ether in an evaporating dish, and allow it to evaporate spontaneously to a volume of about 1 mL: no foreign odor is perceptible. Drop this residue onto a piece of clean, odorless filter paper to evaporate the ether: no foreign odor is perceptible.
- (2) Acid—Place 10 mL of diluted ethanol (95) (4 in 5) and 0.5 mL of phenolphthalein TS in a 50-mL glass-stoppered flask, and add 0.2 mol/L sodium hydroxide dropwise to produce a red color which persists after shaking for 30 seconds. Add 25 mL of Anesthetic Ether, stopper the flask, shake gently, and add 0.40 mL of 0.02 mol/L sodium hydroxide VS with shaking: a red color develops.
- (3) Aldehyde—To 100 mL of water in a 200-mL glass-stoppered flask add 10 mL of Anesthetic Ether and 1 mL of a solution of sodium hydrogensulfite (1 in 1000), stopper tightly, shake vigorously for 10 seconds, and allow the mixture to stand in a cool place for 30 minutes, protected from light. Add 2 mL of starch TS, and add dropwise 0.01 mol/L iodine VS until a pale blue color develops. Shake with about 2 g of sodium hydrogen carbonate to decolorize the solution, and add 1 mL of diluted 0.01 mol/L iodine VS (9 in 40): a blue color develops. Keep the temperature of the solution below 18°C during the procedure.
- (4) Peroxide—Place 10 mL of Anesthetic Ether in a Nessler tube, add 1 mL of a freshly prepared solution of potassium iodide (1 in 10), shake occasionally for 1 hour, protecting from light, then add 1 mL of starch TS, and shake well: no color is produced and in the aqueous layer and in the ether layer.
- (5) Residue on evaporation—Evaporate 50 mL of Anesthetic Ether, and dry the residue at 105 °C for 1 hour: the mass of the residue is not more than 1.0 mg.

Containers and storage Containers—Tight containers.