**Purity** (1) Clarity and color of solution—Dissolve 0.5 g of Dobutamine Hydrochloride in 30 mL of water: the solution is clear and colorless.

- (2) Heavy metals—Dissolve 1.0 g of Dobutamine Hydrochloride in 40 mL of water by warming, cool, and add 2 mL of dilute acetic acid and water to make 50 mL. Perform the test using this solution as the test solution. Prepare the control solution as follows: to 2.0 mL of Standard Lead Solution add water to make 50 mL (not more than 20 ppm).
- (3) Related substances—Dissolve 0.10 g of Dobutamine Hydrochloride in 10 mL of methanol, and use this solution as the sample solution. Pipet 1 mL of the sample solution, add methanol to make exactly 200 mL, and use this solution as the standard solution. Perform the test with these solutions as directed under the Thin-layer Chromatography. Spot  $10 \,\mu\text{L}$  each of the sample solution and the standard solution on a plate of silica gel for thin-layer chromatography. Develop the plate with a mixture of chloroform, methanol and formic acid (78:22:5) to a distance of about 12 cm, and air-dry the plate. Allow the plate to stand for 5 minutes in iodine vapor: the spots other than the principal spot from the sample solution are not more intense than the spot from the standard solution.

Loss on drying Not more than 0.30% (1 g, 105°C, 3 hours).

Residue on ignition Not more than 0.10% (1 g).

Assay Weigh accurately about 0.1 g each of Dobutamine Hydrochloride and Dobutamine Hydrochloride Reference Standard, each previously dried, dissolve each in exactly 10 mL of the internal standard solution, add diluted methanol (1 in 2) to make 50 mL, and use these solutions as the sample solution and the standard solution respectively. Perform the test with  $5 \,\mu$ L each of the sample solution and the standard solution as directed under the Liquid Chromatography according to the following conditions, and calculate the ratios,  $Q_T$  and  $Q_S$ , of the peak area of dobutamine to that of the internal standard, respectively.

Amount (mg) of C<sub>18</sub>H<sub>23</sub>NO<sub>3</sub>.HCl

= amount (mg) of Dobutamine Hydrochloride Reference Standard

$$\times \frac{Q_{\rm T}}{O_{\rm S}}$$

Internal standard solution—A solution of salicylamide in diluted methanol (1 in 2) (1 in 125).

Operating conditions—

Detector: An ultraviolet absorption photometer (wavelength: 280 nm).

Column: A stainless steel column about 4 mm in inside diameter and about 20 cm in length, packed with octadecyl-silanized silica gel for liquid chromatography (7  $\mu$ m in particle diameter).

Column temperature: Room temperature

Mobile phase: A mixture of tartrate buffer solution, pH 3.0 and methanol (7:3).

Flow rate: Adjust the flow rate so that the retention time of dobutamine is about 7 minutes.

Selection of column: Proceed with  $5 \mu L$  of the standard solution under the above operating conditions, and calculate the resolution. Use a column giving elution of dobutamine and internal standard in this order with the resolution between these peaks being not less than 5.

Containers and storage Containers—Tight containers.

## **Dopamine Hydrochloride**

塩酸ドパミン

C<sub>8</sub>H<sub>11</sub>NO<sub>2</sub>.HCl: 189.64

4-(2-Aminoethyl)benzene-1,2-diol monohydrochloride [62-31-7]

Dopamine Hydrochloride, when dried, contains not less than 98.5% of C<sub>8</sub>H<sub>11</sub>NO<sub>2</sub>.HCl.

**Description** Dopamine Hydrochloride occurs as white crystals or crystalline powder.

It is freely soluble in water and in formic acid, and sparingly soluble in ethanol (95).

Melting point: about 248°C (with decomposition).

- Identification (1) Determine the absorption spectrum of a solution of Dopamine Hydrochloride in 0.1 mol/L hydrochloric acid TS (1 in 25,000) as directed under the Ultraviolet-visible Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wavelengths.
- (2) Determine the infrared absorption spectrum of Dopamine Hydrochloride as directed in the potassium chloride disk method under the Infrared Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wave numbers.
- (3) A solution of Dopamine Hydrochloride (1 in 50) responds to the Qualitative Tests (1) for chloride.
- **pH** Dissolve 1.0 g of Dopamine Hydrochloride in 50 mL of water: the pH of this solution is between 4.0 and 5.5.
- **Purity** (1) Clarity and color of solution—Dissolve 1.0 g of Dopamine Hydrochloride in 10 mL of water: the solution is clear and colorless.
- (2) Sulfate—Perform the test with 0.8 g of Dopamine Hydrochloride. Prepare the control solution with 0.35 mL of 0.005 mol/L sulfuric acid VS (not more than 0.021%).
- (3) Heavy metals—Proceed with 1.0 g of Dopamine Hydrochloride according to Method 1, and perform the test. Prepare the control solution with 2.0 mL of Standard Lead Solution (not more than 20 ppm).
- (4) Arsenic—Prepare the test solution with 1.0 g of Dopamine Hydrochloride according to Method 1, and perform the test using Apparatus B (not more than 2 ppm).
- (5) Related substances—Dissolve 0.10 g of Dopamine Hydrochloride in 10 mL of water, and use this solution as the sample solution. Pipet 1 mL of the sample solution, add water to make exactly 250 mL, and use this solution as the standard solution. Perform the test with these solutions as directed under the Thin-layer Chromatography. Spot  $5 \mu$ L each of the sample solution and the standard solution on a plate of cellulose with fluorescent indicator for thin-layer chromatography. Develop the plate with a mixture of 1-propanol, water and acetic acid (100) (16:8:1) to a distance

of about 10 cm, and air-dry the plate. Spray evenly a solution of ninhydrin in acetone (1 in 50) on the plate, and heat at 90°C for 10 minutes: the spots other than the principal spot from the sample solution are not more intense than the spot from the standard solution.

Loss on drying Not more than 0.5% (1 g, 105°C, 3 hours).

Residue on ignition Not more than 0.10% (1 g).

Assay Weigh accurately about 0.2 g of Dopamine Hydrochloride, previously dried, dissolve in 5 mL of formic acid, add exactly 15 mL of 0.1 mol/L perchloric acid VS, and heat on a water bath for 15 minutes. After cooling, add 50 mL of acetic acid (100), and titrate the excess perchloric acid with 0.1 mol/L sodium acetate VS (potentiometric titration). Perform a blank determination.

Each mL of 0.1 mol/L perchloric acid VS = 18.964 mg of C<sub>8</sub>H<sub>11</sub>NO<sub>2</sub>.HCl

Containers and storage Containers—Tight containers.

## **Dopamine Hydrochloride Injection**

塩酸ドパミン注射液

Dopamine Hydrochloride Injection is an aqueous solution for injection. It contains not less than 97% and not more than 103% of the labeled amount of dopamine hydrochloride ( $C_8H_{11}NO_2$ .HCl: 189.64).

Method of preparation Prepare as directed under Injections, with Dopamine Hydrochloride.

**Description** Dopamine Hydrochloride Injection occurs as a clear, colorless liquid.

**Identification** To a volume of Dopamine Hydrochloride Injection, equivalent to 0.04 g of Dopamine Hydrochloride according to the labeled amount, add 0.1 mol/L hydrochloric acid TS to make 100 mL. To 5 mL of this solution add 0.1 mol/L hydrochloric acid TS to make 50 mL. Determine the absorption spectrum of this solution as directed under the Ultraviolet-visible Spectrophotometry: it exhibits a maximum between 278 nm and 282 nm.

**pH** 3.0 - 5.0

**Bacterial endotoxins** Less than 4.2 EU/mg.

Assay To an exact volume of Dopamine Hydrochloride Injection, equivalent to about 0.04 g of dopamine hydrochloride ( $C_8H_{11}NO_2.HCl$ ), add the mobile phase to make exactly 20 mL. Pipet 2.5 mL of this solution, add exactly 2.5 mL of the internal standard solution and the mobile phase to make 50 mL, and use this solution as the sample solution. Separately, weigh accurately about 0.04 g of dopamine hydrochloride for assay, previously dried at  $105^{\circ}C$  for 3 hours, dissolve in the mobile phase to make exactly 20 mL. Pipet 2.5 mL of this solution, add exactly 2.5 mL of the internal standard solution and the mobile phase to make 50 mL, and use this solution as the standard solution. Perform the test with  $10~\mu$ L each of the sample solution and the standard solution as directed under the Liquid Chromatography according to the following conditions, and calculate the ra-

tios,  $Q_T$  and  $Q_S$ , of the peak area of dopamine to that of the internal standard.

Amount (mg) of dopamine hydrochloride ( $C_8H_{11}NO_2.HCl$ ) = amount (mg) of dopamine hydrochloride for assay

$$\times \frac{Q_{\mathrm{T}}}{Q_{\mathrm{S}}}$$

Internal standard solution—A solution of uracil in the mobile phase (1 in 1000).

Operating conditions—

Detector: An ultraviolet absorption photometer (wavelength: 280 nm).

Column: A stainless steel column 4.6 mm in inside diameter and 25 cm in length, packed with octadecylsilanized silica gel for liquid chromatography (5  $\mu$ m in particle diameter).

Column temperature: A constant temperature of about  $25\,^{\circ}$ C.

Mobile phase: Disodium hydrogenphosphate-citric acid buffer solution, pH 3.0

Flow rate: Adjust the flow rate so that the retention time of dopamine is about 10 minutes.

System suitability-

System performance: When the procedure is run with 10  $\mu$ L of the standard solution under the above operating conditions, the internal standard and dopamine are eluted in this order with the resolution between these peaks being not less than 10.

System repeatability: When the test is repeated 6 times with  $10 \,\mu\text{L}$  of the standard solution under the above operating conditions, the relative standard deviation of the ratios of peak area of dopamine to that of the internal standard is not more than 1.0%.

Containers and storage Containers—Hermetic containers.

## Doxapram Hydrochloride

塩酸ドキサプラム

C<sub>24</sub>H<sub>30</sub>N<sub>2</sub>O<sub>2</sub>.HCl.H<sub>2</sub>O: 432.98 (*RS*)-1-Ethyl-4-[2-(morpholin-4-yl)ethyl]-3,3-diphenylpyrrolidin-2-one monohydrochloride monohydrate [7081-53-0]

Doxapram Hydrochloride contains not less than 98.0% of  $C_{24}H_{30}N_2O_2$ .HCl (mol. wt.: 414.97), calculated on the anhydrous basis.

**Description** Doxapram Hydrochloride occurs as white crystals or crystalline powder.

It is freely soluble in methanol and in acetic acid (100), sparingly soluble in water, in ethanol (95) and in acetic anhy dride, and practically insoluble in diethyl ether.