

Identification (1) Determine the absorption spectrum of a solution of Distigmine Bromide (1 in 25,000) as directed under the Ultraviolet-visible Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wavelengths.

(2) Determine the infrared absorption spectrum of Distigmine Bromide as directed in the potassium bromide disk method under the Infrared Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit similar intensities of absorption at the same wave numbers.

(3) To 5 mL of a solution of Distigmine Bromide (1 in 10) add 2 mL of dilute nitric acid: the solution responds to the Qualitative Tests (1) for bromide.

Purity (1) Clarity and color of solution—Dissolve 0.25 g of Distigmine Bromide in 5 mL of water: the solution is clear and colorless.

(2) Sulfate—Perform the test with 0.40 g of Distigmine Bromide. Prepare the control solution with 0.40 mL of 0.005 mol/L sulfuric acid VS (not more than 0.048%).

(3) Heavy metals—Proceed with 2.0 g of Distigmine Bromide according to Method 2, and perform the test. Prepare the control solution with 2.0 mL of Standard Lead Solution (not more than 10 ppm).

(4) Related substances—Dissolve 0.040 g of Distigmine Bromide in 10 mL of methanol, and use this solution as the sample solution. Pipet 1 mL of this solution, add methanol to make exactly 200 mL, and use this solution as the standard solution. Perform the test with these solutions as directed under the Thin-layer Chromatography. Spot 10 μ L each of the sample solution and the standard solution on a plate of cellulose with fluorescent indicator for thin-layer chromatography. Develop the plate with a mixture of 1-butanol, water, ethanol (99.5) and acetic acid (100) (8:3:2:1) to a distance of about 13 cm, and air-dry the plate. Examine under ultraviolet light (main wavelength: 254 nm): the spots other than the principal spot from the sample solution are not more intense than the spot from the standard solution. Spray evenly Dragendorff's TS for spraying on the plate: the spots other than the principal spot from the sample solution are not more intense than the spot from the standard solution.

Water Not more than 1.0% (1 g, direct titration).

Residue on ignition Not more than 0.10% (1 g).

Assay Weigh accurately about 0.4 g of Distigmine Bromide, dissolve in 60 mL of a mixture of acetic anhydride and acetic acid (100) (8:1), and titrate with 0.1 mol/L perchloric acid VS (potentiometric titration with platinum electrode). Perform a blank determination, and make any necessary correction.

$$\begin{aligned} \text{Each mL of 0.1 mol/L perchloric acid VS} \\ = 28.816 \text{ mg of } C_{22}H_{32}Br_2N_4O_4 \end{aligned}$$

Containers and storage Containers—Tight containers.
Storage—Light-resistant.

Distigmine Bromide Tablets

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Distigmine Bromide Tablets contain not less than 95% and not more than 105% of the labeled amount of distigmine bromide ($C_{22}H_{32}Br_2N_4O_4$; 576.32).

Method of preparation Prepare as directed under Tablets, with Distigmine Bromide.

Identification Determine the absorption spectrum of the solution obtained in the Assay, as directed under the Ultraviolet-visible Spectrophotometry: it exhibits a maximum between 268 nm and 272 nm, and a minimum between 239 nm and 243 nm.

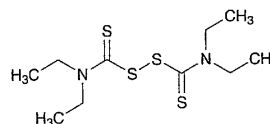
Assay Weigh accurately and powder not less than 20 tablets of Distigmine Bromide Tablets. Weigh accurately a portion of the powder, equivalent to about 0.015 g of Distigmine Bromide ($C_{22}H_{32}Br_2N_4O_4$), add 30 mL of 0.1 mol/L hydrochloric acid TS, shake for 1 hour, add 0.1 mol/L hydrochloric acid TS to make exactly 50 mL, and filter. Discard the first 20 mL of the filtrate, pipet 10 mL of the subsequent filtrate, add 0.1 mol/L hydrochloric acid TS to make exactly 100 mL, and use this solution as the sample solution. Separately, weigh accurately about 0.03 g of distigmine bromide for assay (previously determine the water), and dissolve in 0.1 mol/L hydrochloric acid TS to make exactly 100 mL. Pipet 10 mL of this solution, add 0.1 mol/L hydrochloric acid TS to make exactly 100 mL, and use this solution as the standard solution. Determine the absorbances of the sample solution and the standard solution, A_{T2} and A_{S2} , at 270 nm and, A_{T1} and A_{S1} , at 241 nm as directed under the Ultraviolet-visible Spectrophotometry, respectively.

$$\begin{aligned} \text{Amount (mg) of distigmine bromide } (C_{22}H_{32}Br_2N_4O_4) \\ = \text{amount (mg) of distigmine bromide for assay,} \\ \text{calculated on the anhydrous basis} \\ \times \frac{A_{T2} - A_{T1}}{A_{S2} - A_{S1}} \times \frac{1}{2} \end{aligned}$$

Containers and storage Containers—Tight containers.

Disulfiram

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$C_{10}H_{20}N_2S_4$; 296.54
Tetraethylthiuram disulfide [97-77-8]

Disulfiram, when dried, contains not less than 99.0% of $C_{10}H_{20}N_2S_4$.

Description Disulfiram occurs as white to yellowish white