

$C_{16}H_{16}N_3NaO_7S_2$ : 449.43  
 Monosodium (6*R*,7*R*)-3-carbamoyloxymethyl-7-methoxy-8-oxo-7-[(thiophen-2-ylacetyl)amino]-5-thia-1-azabicyclo[4.2.0]oct-2-ene-2-carboxylate [33564-30-6]

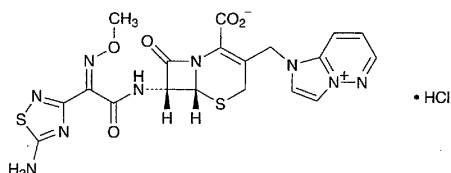
Cefoxitin Sodium conforms to the requirements of Cefoxitin Sodium in the Requirements for Antibiotic Products of Japan.

**Description** Cefoxitin Sodium occurs as white to light yellowish white granules or powder. It has a faint, characteristic odor.

It is very soluble in water, sparingly soluble in methanol, slightly soluble in ethanol (95), and practically insoluble in diethyl ether.

## Cefozopran Hydrochloride

塩酸セフォゾプラン



$C_{19}H_{17}N_9O_5S_2 \cdot HCl$ : 551.99  
 (6*R*,7*R*)-7-[(*Z*)-2-(5-Amino-1,2,4-thiadiazol-3-yl)-2-methoxyiminoacetylamino]-3-(1*H*-imidazo[1,2-*b*]pyridazin-4-ium-1-ylmethyl)-8-oxo-5-thia-1-azabicyclo[4.2.0]oct-2-ene-2-carboxylate monohydrochloride  
 [113359-04-9, Cefozopran]

Cefozopran Hydrochloride contains not less than 841  $\mu$ g (potency) per mg, calculated on the anhydrous basis. The potency of Cefozopran Hydrochloride is expressed as mass (potency) of cefozopran ( $C_{19}H_{17}N_9O_5S_2$ : 515.53).

**Description** Cefozopran Hydrochloride occurs as a white to pale yellow, crystals or crystalline powder.

It is freely soluble in dimethylsulfoxide and in formamide, slightly soluble in water, in methanol and in ethanol (95), and practically insoluble in acetonitrile.

**Identification** (1) Dissolve 0.02 g of Cefozopran Hydrochloride in 10 mL of water, add 1 mL of a solution of hydroxylammonium chloride (1 in 10) and 2 mL of sodium hydroxide TS, allow to stand for 5 minutes, then add 3 mL of 1 mol/L hydrochloric acid TS and 3 drops of iron (III) chloride TS, and mix: a red-purple color develops.

(2) Determine the absorption spectra of solutions of Cefozopran Hydrochloride and Cefozopran Hydrochloride Reference Standard in a mixture of sodium chloride TS and methanol (3:2) (1 in 100,000) as directed under the Ultraviolet-visible Spectrophotometry, and compare these spectra: both spectra exhibit similar intensities of absorption at the same wavelengths.

(3) Determine the spectrum of a solution of Cefozopran Hydrochloride in deuterated dimethylsulfoxide for nuclear magnetic resonance spectroscopy (1 in 20) as directed under

the Nuclear Magnetic Resonance Spectroscopy ( $^1H$ ), using tetramethylsilane for nuclear magnetic resonance spectroscopy as an internal reference compound: it exhibits a single signal A at around  $\delta$  3.9 ppm, a double signal B at around  $\delta$  5.2 ppm, and a quartet signal C at around  $\delta$  8.0 ppm, and the ratio of integrated intensity of each signal, A:B:C, is about 3:1:1.

(4) Dissolve 0.01 g of Cefozopran Hydrochloride in 1 mL of water and 2 mL of acetic acid (100), add 2 drops of silver nitrate TS, and mix: a white turbidity is formed.

**Absorbance**  $E_{1\text{cm}}^{1\%}$  (238 nm): 455 – 485 (0.05 g calculated on the anhydrous basis, a mixture of sodium chloride TS and methanol (3:2), 5000 mL).

**Optical rotation**  $[\alpha]_D^{20}$ :  $-73 - -78^\circ$  (0.1 g calculated on the anhydrous basis, a mixture of sodium chloride TS and methanol (3:2), 10 mL, 100 mm).

**Purity** (1) Clarity and color of solution—Being specified separately.

(2) Heavy metals—Proceed with 2.0 g of Cefozopran Hydrochloride according to Method 2, and perform the test. Prepare the control solution with 2.0 mL of Standard Lead Solution (not more than 10 ppm).

(3) Arsenic—Being specified separately.

(4) Related substances—Being specified separately.

**Water** Not more than 2.5% (0.5 g, volumetric titration, direct titration. Use a mixture of formamide for water determination and methanol for water determination (2:1) instead of methanol for water determination).

**Residue on ignition** Being specified separately.

**Bacterial endotoxins** Less than 0.05 EU/mg (potency).

**Assay** Weigh accurately an amount of Cefozopran Hydrochloride and Cefozopran Hydrochloride Reference Standard, equivalent to about 0.05 g (potency), and dissolve each in the mobile phase to make exactly 50 mL. Pipet 10 mL each of these solutions, add exactly 10 mL of the internal standard solution and the mobile phase to make 25 mL, and use these solutions as the sample solution and the standard solution, respectively. Perform the test with 10  $\mu$ L each of the sample solution and the standard solution as directed under the Liquid Chromatography according to the following conditions, and calculate the ratios,  $Q_T$  and  $Q_S$ , of the peak area of cefozopran to that of the internal standard of these solutions.

Amount [ $\mu$ g (potency)] of cefozopran ( $C_{19}H_{17}N_9O_5S_2$ )  
 = amount [mg (potency)] of Cefozopran Hydrochloride  
 Reference Standard  $\times \frac{Q_T}{Q_S} \times 1000$

**Internal standard solution**—A solution of 2,4-dihydroxybenzoic acid in the mobile phase (1 in 1250).

**Operating conditions**—

**Detector:** An ultraviolet absorption photometer (wavelength: 254 nm).

**Column:** A stainless steel column 4.6 mm in inside diameter and 15 cm in length, packed with octadecylsilanized silica gel for liquid chromatography (5  $\mu$ m in particle diameter).

**Column temperature:** A constant temperature of about 25°C.

Mobile phase: Mix 0.366 g of diethylamine with water to make 1000 mL, and add 60 mL of acetonitrile and 5 mL of acetic acid (100).

Flow rate: Adjust the flow rate so that the retention time of cefozopran is about 9 minutes.

System suitability—

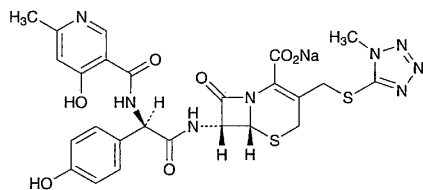
System performance: When the procedure is run with 10  $\mu$ L of the standard solution under the above operating conditions, cefozopran and the internal standard are eluted in this order with the resolution between these peaks being not less than 10.

System repeatability: When the test is repeated 6 times with 10  $\mu$ L of the standard solution under the above operating conditions, the relative standard deviation of the ratios of the peak area of cefozopran to that of the internal standard is not more than 1.0%.

**Containers and storage** Containers—Hermetic containers. Storage—Light-resistant.

## Cefpiramide Sodium

セフピラミドナトリウム



$C_{25}H_{23}N_8NaO_7S_2$ : 634.62

Monosodium (6*R*,7*R*)-7-[(2*R*)-2-[(4-hydroxy-6-methylpyridine-3-carbonyl)amino]-2-(4-hydroxyphenyl)acetyl-amino]-3-(1-methyl-1*H*-tetrazol-5-ylsulfanylmethyl)-8-oxo-5-thia-1-azabicyclo[4.2.0]oct-2-ene-2-carboxylate [74849-93-7]

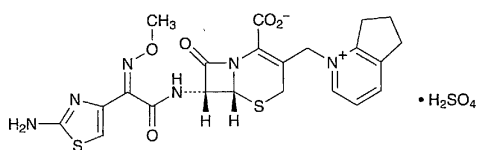
Cefpiramide Sodium conforms to the requirements of Cefpiramide Sodium in the Requirements for Antibiotic Products of Japan.

**Description** Cefpiramide Sodium occurs as a white to yellowish white powder.

It is freely soluble in water, sparingly soluble in methanol, slightly soluble in ethanol (95), and practically insoluble in diethyl ether.

## Cefpirome Sulfate

硫酸セフピロム



$C_{22}H_{22}N_6O_5S_2 \cdot H_2SO_4$ : 612.66

(6*R*,7*R*)-7-[(*Z*)-2-(2-Aminothiazol-4-yl)-2-methoxyiminoacetyl-amino]-3-(6,7-dihydro-5*H*-cyclopenta[*b*]pyridinium-1-ylmethyl)-8-oxo-5-thia-1-azabicyclo[4.2.0]oct-2-ene-2-carboxylate monosulfate [98753-19-6]

Cefpirome Sulfate contains not less than 760  $\mu$ g (potency) per mg, calculated on the anhydrous basis. The potency of Cefpirome Sulfate is expressed as mass (potency) of cefpirome ( $C_{22}H_{22}N_6O_5S_2$ : 514.58).

**Description** Cefpirome Sulfate occurs as a white to pale yellowish white crystalline powder, and has a slight, characteristic odor.

It is soluble in water, and practically insoluble in ethanol (95).

It is hygroscopic.

**Identification (1)** Dissolve 0.01 g of Cefpirome Sulfate in 2 mL of water, add 3 mL of hydroxylammonium hydrochloride-ethanol TS, allow to stand for 5 minutes, add 1 mL of acidic ammonium iron (III) sulfate TS, and shake: a red-brown color develops.

(2) Dissolve 1 mg of Cefpirome Sulfate in 4 mL of water, add 1 mL of dilute hydrochloric acid while cooling in ice, add 1 mL of a freshly prepared solution of sodium nitrite (1 in 100), and allow to stand for 2 minutes. Add 1 mL of ammonium amidosulfuric acid TS while cooling in ice bath, allow to stand for 1 minute, and add 1 mL of a solution of *N*-1-naphthylethylene dihydrochloride (1 in 1000): a purple color develops.

(3) Take 5 mg of Cefpirome Sulfate, dissolve in 1 mL of ethanol (95) and 1 mL of water, add 100 mg of 1-chloro-2,4-dinitrobenzene, and heat on a water bath for 5 minutes. After cooling, add 2 or 3 drops of a solution of sodium hydroxide (1 in 10) and 3 mL of ethanol (95): a red-brown color develops.

(4) Determine the absorption spectra of solutions of Cefpirome Sulfate and Cefpirome Sulfate Reference Standard in 0.01 mol/L hydrochloric acid TS (1 in 50,000) as directed under the Ultraviolet-visible Spectrophotometry, and compare the spectra: both spectra exhibit similar intensities of absorption at the same wavelengths.

(5) Determine the spectrum of a solution of Cefpirome Sulfate in heavy water for nuclear magnetic resonance spectroscopy (1 in 25) as directed under the Nuclear Magnetic Resonance Spectroscopy ( $^1H$ ), using sodium 3-trimethylsilylpropanesulfonate for nuclear magnetic resonance spectroscopy as an internal reference compound: it exhibits a single signal A at around  $\delta$  4.1 ppm, a double signal B at around  $\delta$  5.9 ppm, a single signal C at around  $\delta$  7.1 ppm, and a multiple signal D at around  $\delta$  7.8 ppm. The ratio of integrated intensity of each signal, A:B:C:D, is about 3:1:1:1.

(6) A solution of Cefpirome Sulfate (1 in 250) responds to the Qualitative Test (1) for sulfate salt.

**Absorbance**  $E_{1\text{cm}}^{1\%}$  (270 nm): 405 - 435 (0.05 g calculated on the anhydrous basis, 0.01 mol/L hydrochloric acid TS, 2500 mL).

**Optical rotation**  $[\alpha]_D^{20}$ : -27 - -33° (0.5 g calculated on the anhydrous basis, a solution prepared by addition of water to 25 mL of acetonitrile to make 50 mL, 20 mL, 100 mm).