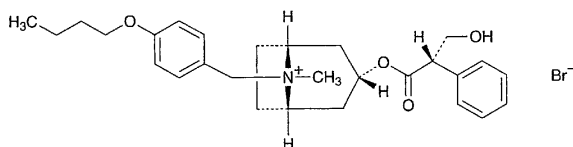


Butropium Bromide

臭化ブトロピウム



$C_{28}H_{38}BrNO_4$: 532.51
(1*R*,3*r*,5*S*)-8-(4-Butoxybenzyl)-3-[(2*S*)-hydroxy-2-phenylpropanoyloxy]-8-methyl-8-azoniabicyclo[3.2.1]octane bromide [29025-14-7]

Butropium Bromide, when dried, contains not less than 98.0% of $C_{28}H_{38}BrNO_4$.

Description Butropium Bromide occurs as white crystals or crystalline powder.

It is very soluble in formic acid, freely soluble in methanol, soluble in ethanol (95), slightly soluble in water, and practically insoluble in diethyl ether and in acetic anhydride.

Identification (1) To 1 mg of Butropium Bromide add 3 drops of fuming nitric acid, and evaporate on a water bath to dryness. Dissolve the residue in 1 mL of *N,N*-dimethylformamide, and add 5 to 6 drops of tetraethylammonium hydroxide TS: a red-purple color develops.

(2) Determine the absorption spectrum of a solution of Butropium Bromide in methanol (1 in 100,000) as directed under the Ultraviolet-visible Spectrophotometry, and compare the spectrum with the Reference Spectrum 1: both spectra exhibit similar intensities of absorption at the same wavelengths. Separately, determine the absorption spectrum of a solution of Butropium Bromide in methanol (1 in 5000) as directed under the Ultraviolet-visible Spectrophotometry, and compare the spectrum with the Reference Spectrum 2: both spectra exhibit similar intensities of absorption at the same wavelengths.

(3) A solution of Butropium Bromide in methanol (1 in 20) responds to the Qualitative Tests (1) for bromide.

Optical rotation $[\alpha]_D^{20}$: $-14.0 - -17.0^\circ$ (after drying, 0.5 g, methanol, 20 mL, 100 mm).

Purity (1) Heavy metals—Dissolve 1.0 g of Butropium Bromide in 40 mL of ethanol (95), add 2 mL of dilute acetic acid and water to make 50 mL. Perform the test, using this solution as the test solution. Prepare the control solution with 2.0 mL of Standard Lead Solution (not more than 20 ppm).

(2) Related substances—Dissolve 0.050 g of Butropium Bromide in 10 mL of the mobile phase, and use this solution as the sample solution. Pipet 1 mL of the sample solution, add the mobile phase to make exactly 100 mL, and use this solution as the standard solution. Perform the test with 5 μ L each of the sample solution and the standard solution as directed under the Liquid Chromatography according to the following conditions. Determine each peak area of both solutions by the automatic integration method: the peak area having a ratio of the retention time about 0.5 to butropium

from the sample solution is not larger than 1/4 of the peak area from the standard solution, and the total area of all peaks other than the peak eluted first, the peak having a ratio of the retention time to butropium about 0.5 and butropium peak from the sample solution is not larger than the peak area from the standard solution.

Operating conditions—

Detector: An ultraviolet absorption photometer (wavelength: 220 nm).

Column: A stainless steel column about 5 mm in inside diameter and about 15 cm in length, packed with octadecylsilylated silica gel for liquid chromatography (5 μ m in particle diameter).

Column temperature: A constant temperature of about 40°C.

Mobile phase: Dissolve 1.15 g of sodium laurylsulfate in 1000 mL of a mixture of acetonitrile and 0.005 mol/L sulfuric acid (3:2).

Flow rate: Adjust the flow rate so that the retention time of butropium is about 5 minutes.

Selection of column: Dissolve 0.50 g of Butropium Bromide in 9 mL of ethanol (99.5) and 1 mL of 0.1 mol/L potassium hydroxide-ethanol TS, and heat at 70°C for 15 minutes. After cooling, to 1 mL of this solution add the mobile phase to make 100 mL. Proceed with 5 μ L of this solution under the above operating conditions, and calculate the resolution. Use a column giving elution of the peak of butropium and the peak having a ratio of the retention time about 0.7 to butropium with the resolution between these peaks being not less than 2.5.

Detection sensitivity: Adjust the detection sensitivity so that the peak height of the butropium obtained from 5 μ L of the standard solution is between 10 mm and 30 mm.

Time span of measurement: About twice as long as the retention time of butropium.

Loss on drying Not more than 1.0% (1 g, 105°C, 3 hours).

Residue on ignition Not more than 0.20% (1 g).

Assay Weigh accurately about 0.8 g of Butropium Bromide, previously dried, dissolve in 5 mL of formic acid, add 100 mL of acetic anhydride, and titrate with 0.1 mol/L perchloric acid-dioxane VS (potentiometric titration). Perform a blank determination, and make any necessary correction.

Each mL of 0.1 mol/L perchloric acid-dioxane VS = 53.25 mg of $C_{28}H_{38}BrNO_4$

Containers and storage Containers—Well-closed containers.

Storage—Light-resistant.

Caffeine

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