of Benzalkonium Chloride in 10 mL of water: the solution is clear and colorless to light yellow.

(2) Petroleum ether-soluble substances—To 3.0 g of Benzalkonium Chloride add water to make 50 mL, then add 50 mL of ethanol (99.5) and 5 mL of 0.5 mol/L sodium hydroxide TS, and extract with three 50-mL portions of petroleum ether. Combine the petroleum ether extracts, and wash with three 50-mL portions of dilute ethanol. After shaking well with 10 g of anhydrous sodium sulfate, filter through a dry filter paper, and wash the filter paper with two 10-mL portions of petroleum ether. Evaporate the petroleum ether on a water bath by heating, and dry the residue at 105°C for 1 hour: the residue is not more than 1.0%.

Water Not more than 15.0%.

Residue on ignition Not more than 0.20% (1 g).

Assay Weigh accurately about 0.15 g of Benzalkonium Chloride, and dissolve in 75 mL of water. Adjust the pH between 2.6 and 3.4 by adding dropwise diluted dilute hydrochloric acid (1 in 2), add 1 drop of methyl orange TS, and titrate with 0.02 mol/L sodium tetraphenylboron VS until the color of the solution becomes red.

Each mL of 0.02 mol/L sodium tetraphenylboron VS = 7.080 mg of $C_{22}H_{40}ClN$

Containers and storage Containers—Tight containers.

Benzalkonium Chloride Solution

塩化ベンザルコニウム液

Benzalkonium Chloride Solution is an aqueous solution containing not more than $50.0\,\mathrm{w/v\%}$ of benzalkonium chloride.

It contains not less than 93% and not more than 107% of the labeled amount of benzalkonium chloride ($C_{22}H_{40}CIN$: 354.01).

Method of preparation Dissolve Benzalkonium Chloride in Water or Purified Water. It is also prepared by diluting Concentrated Benzalkonium Chloride Solution 50 with Water or Purified Water.

Description Benzalkonium Chloride Solution is a clear, colorless to light yellow liquid, having a characteristic odor. It foams strongly on shaking.

Identification (1) Evaporate a volume of Benzalkonium Chloride Solution, equivalent to 0.2 g of Benzalkonium Chloride according to the labeled amount, on a water bath to dryness, and proceed with the residue as directed in the Identification (1) under Benzalkonium Chloride.

- (2) To a volume of Benzalkonium Chloride Solution, equivalent to 0.01 g of Benzalkonium Chloride according to the labeled amount, add water to make 10 mL. Proceed with 2 mL of this solution as directed in the Identification (2) under Benzalkonium Chloride.
- (3) To a volume of Benzalkonium Chloride Solution, equivalent to 1 g of Benzalkonium Chloride according to the labeled amount, add water or concentrate on a water bath, if necessary, to make 10 mL. To 1 mL of this solution add 0.1 mol/L hydrochloric acid VS to make 200 mL, and

proceed as directed in the Identification (3) under Benzalkonium Chloride.

(4) To a volume of Benzalkonium Chloride Solution, equivalent to 0.1 g of Benzalkonium Chloride according to the labeled amount, add water or concentrate on a water bath, if necessary, to make 10 mL. Proceed with 1 mL of this solution as directed in the Identification (4) under Benzalkonium Chloride.

Assay Pipet a volume of Benzalkonium Chloride Solution, equivalent to about 0.15 g of benzalkonium chloride ($C_{22}H_{40}ClN$), dilute with water to make 75 mL, if necessary, and proceed as directed in the Assay under Benzalkonium Chloride.

Each mL of 0.02 mol/L sodium tetraphenylboron VS = 7.080 mg of $C_{22}H_{40}ClN$

Containers and storage Containers—Tight containers.

Benzalkonium Chloride Concentrated Solution 50

濃塩化ベンザルコニウム液 50

Benzalkonium Chloride Concentrated Solution 50 is an aqueous solution, presented as $[C_6H_5CH_2N(CH_3)_2R]Cl$, where R ranges from C_8H_{17} to $C_{18}H_{37}$, and mainly consisting of $C_{12}H_{25}$ and $C_{14}H_{29}$.

It contains not less than $50.0\,\mathrm{w/v\%}$ and not more than $55.0\,\mathrm{w/v\%}$ of benzalkonium chloride ($C_{22}H_{40}$ CIN: 354.01).

Description Benzalkonium Chloride Concentrated Solution 50 is a colorless to light yellow liquid or jelly-like fluid, and has a characteristic odor.

It is very soluble in water and in ethanol (95), and practically insoluble in diethyl ether.

A solution prepared by adding water to it vigorously foams when shaken.

- Identification (1) Dissolve 0.4 g of Benzalkonium Chloride Concentrated Solution 50 in 1 mL of sulfuric acid, add 0.1 g of sodium nitrate, and heat for 5 minutes on a water bath. After cooling, add 10 mL of water and 0.5 g of zinc powder, heat for 5 minutes, cool, and filter: the filtrate responds to the Qualitative Tests for primary aromatic amines. The color of the solution is red.
- (2) To 2 mL of a solution of Benzalkonium Chloride Concentrated Solution 50 (1 in 500) add a mixture of 0.2 mL of a solution of bromophenol blue (1 in 2000) and 0.5 mL of sodium hydroxide TS: a blue color develops. Add 4 mL of chloroform to this solution, and shake vigorously: the blue color shifts to the chloroform layer. Collect the chloroform layer, and add dropwise, with stirring, a solution of sodium lauryl sulfate (1 in 1000): the chloroform layer turns colorless.
- (3) Determine the absorption spectrum of a solution of Benzalkonium Chloride Concentrated Solution 50 in 0.1 mol/L hydrochloric acid TS (1 in 1000) as directed under the Ultraviolet-visible Spectrophotometry, and compare the spectrum with the Reference Spectrum: both spectra exhibit