

*Run time:* 3 times the retention time of acesulfame.

*Relative retention* with reference to acesulfame (retention time = about 5.3 min): impurity B = about 1.6.

*System suitability:*

- *peak-to-valley ratio:* minimum 1.2, where  $H_p$  = height above the baseline of the peak due to impurity B and  $H_v$  = height above the baseline of the lowest point of the curve separating this peak from the peak due to acesulfame in the chromatogram obtained with reference solution (b).

*Limits:*

- *impurity B:* not more than the area of the principal peak in the chromatogram obtained with reference solution (a) (20 ppm),
- *unspecified impurities:* for each impurity, not more than the area of the principal peak in the chromatogram obtained with reference solution (c) (0.1 per cent),
- *total:* not more than the area of the principal peak in the chromatogram obtained with reference solution (c) (0.1 per cent),
- *disregard limit:* 0.5 times the area of the principal peak in the chromatogram obtained with reference solution (c) except for the peak due to impurity B (0.05 per cent).

**Fluorides:** maximum 3 ppm.

Potentiometry (2.2.36, *Method I*).

**Test solution.** Dissolve 3.000 g of the substance to be examined in *distilled water R*, add 15.0 mL of *total-ionic-strength-adjustment buffer R1* and dilute to 50.0 mL with *distilled water R*.

**Reference solutions.** To 0.5 mL, 1.0 mL, 1.5 mL and 3.0 mL of *fluoride standard solution (10 ppm F) R* add 15.0 mL of *total-ionic-strength-adjustment buffer R1* and dilute to 50.0 mL with *distilled water R*.

**Indicator electrode:** fluoride-selective.

**Reference electrode:** silver-silver chloride.

**Heavy metals** (2.4.8): maximum 5 ppm.

12 mL of solution S complies with test A. Prepare the reference solution using *lead standard solution (1 ppm Pb) R*.

**Loss on drying** (2.2.32): maximum 1.0 per cent, determined on 1.000 g by drying in an oven at 105 °C for 3 h.

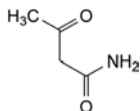
## ASSAY

Dissolve 0.150 g in 50 mL of *anhydrous acetic acid R*. Titrate with 0.1 M *perchloric acid*, determining the end-point potentiometrically (2.2.20).

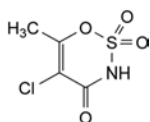
1 mL of 0.1 M *perchloric acid* is equivalent to 20.12 mg of  $C_4H_4KNO_4S$ .

## IMPURITIES

*Specified impurities:* A, B.



A. 3-oxobutanamide (acetylacetamide),

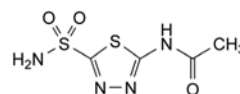


B. 5-chloro-6-methyl-1,2,3-oxathiazin-4(3H)-one 2,2-dioxide.

04/2009:0454

## ACETAZOLAMIDE

### Acetazolamidum



$C_4H_6N_4O_3S_2$   
[59-66-5]

$M_r$  222.2

## DEFINITION

*N*-(5-Sulfamoyl-1,3,4-thiadiazol-2-yl)acetamide.

**Content:** 98.5 per cent to 101.0 per cent (dried substance).

## CHARACTERS

**Appearance:** white or almost white, crystalline powder.

**Solubility:** very slightly soluble in water, slightly soluble in ethanol (96 per cent). It dissolves in dilute solutions of alkali hydroxides.

It shows polymorphism (5.9).

## IDENTIFICATION

**First identification:** A, B.

**Second identification:** A, C, D.

A. Ultraviolet and visible absorption spectrophotometry (2.2.25).

**Solution A.** Dissolve 30.0 mg in 0.01 M *sodium hydroxide* and dilute to 100.0 mL with the same solvent. Dilute 10.0 mL of the solution to 100.0 mL with 0.01 M *sodium hydroxide*.

**Solution B.** Dilute 25.0 mL of solution A to 100.0 mL with 0.01 M *sodium hydroxide*.

**Spectral range:** 230-260 nm for solution A; 260-350 nm for solution B.

**Absorption maximum:** at 240 nm for solution A; at 292 nm for solution B.

**Specific absorbance at the absorption maximum:** 162 to 176 for solution A; 570 to 620 for solution B.

B. Infrared absorption spectrophotometry (2.2.24).

**Comparison:** *acetazolamide CRS*.

If the spectra obtained in the solid state show differences, dissolve the substance to be examined and the reference substance separately in *ethanol (96 per cent) R*, evaporate to dryness and record new spectra using the residues.

- Introduce about 20 mg into a test-tube and add 4 mL of *dilute hydrochloric acid R* and 0.2 g of *zinc powder R*. Immediately place a piece of *lead acetate paper R* over the mouth of the tube. The paper shows a brownish-black colour.
- Dissolve about 25 mg in a mixture of 0.1 mL of *dilute sodium hydroxide solution R* and 5 mL of *water R*. Add 0.1 mL of *copper sulfate solution R*. A greenish-blue precipitate is formed.

## TESTS

**Appearance of solution.** The solution is not more opalescent than reference suspension II (2.2.1) and not more intensely coloured than reference solution Y<sub>5</sub> or BY<sub>5</sub> (2.2.2, *Method II*). Dissolve 1.0 g in 10 mL of 1 M *sodium hydroxide*.

**Related substances.** Liquid chromatography (2.2.29).

**Test solution.** Dissolve 40 mg of the substance to be examined in the mobile phase and dilute to 100.0 mL with the mobile phase.

**Reference solution (a).** Dilute 1.0 mL of the test solution to 100.0 mL with the mobile phase. Dilute 1.0 mL of this solution to 10.0 mL with the mobile phase.

**Reference solution (b).** Dissolve the contents of a vial of *acetazolamide for system suitability CRS* (containing impurities A, B, C, D, E and F) in 1.0 mL of the mobile phase.

**Column:**

- **size:**  $l = 0.15$  m,  $\varnothing = 4.6$  mm;
- **stationary phase:** end-capped propoxybenzene silica gel for chromatography R (4  $\mu$ m).

**Mobile phase:** acetonitrile for chromatography R, 6.8 g/L solution of *potassium dihydrogen phosphate R* (10:90 V/V).

**Flow rate:** 1.0 mL/min.

**Detection:** spectrophotometer at 265 nm.

**Injection:** 25  $\mu$ L.

**Run time:** 3.5 times the retention time of acetazolamide.

**Identification of impurities:** use the chromatogram supplied with *acetazolamide for system suitability CRS* and the chromatogram obtained with reference solution (b) to identify the peaks due to impurities A, B, C, D, E and F.

**Relative retention** with reference to acetazolamide (retention time = about 8 min): impurity E = about 0.3; impurity D = about 0.4; impurity B = about 0.6; impurity C = about 1.4; impurity A = about 2.1; impurity F = about 2.6.

**System suitability:** reference solution (b):

- **resolution:** minimum 2.0 between the peaks due to impurities E and D.

**Limits:**

- **correction factors:** for the calculation of content, multiply the peak areas of the following impurities by the corresponding correction factor: impurity B = 2.3; impurity C = 2.6; impurity D = 1.6;
- **impurities A, B, C, D, E, F:** for each impurity, not more than 1.5 times the area of the principal peak in the chromatogram obtained with reference solution (a) (0.15 per cent);
- **unspecified impurities:** for each impurity, not more than the area of the principal peak in the chromatogram obtained with reference solution (a) (0.10 per cent);
- **total:** not more than 6 times the area of the principal peak in the chromatogram obtained with reference solution (a) (0.6 per cent);
- **disregard limit:** 0.5 times the area of the principal peak in the chromatogram obtained with reference solution (a) (0.05 per cent).

**Sulfates (2.4.13):** maximum 500 ppm.

To 0.4 g add 20 mL of *distilled water R* and dissolve by heating to boiling. Allow to cool with frequent shaking and filter.

**Heavy metals (2.4.8):** maximum 20 ppm.

1.0 g complies with test C. Prepare the reference solution using 2 mL of *lead standard solution (10 ppm Pb) R*.

**Loss on drying (2.2.32):** maximum 0.5 per cent, determined on 1.000 g by drying in an oven at 105 °C.

**Sulfated ash (2.4.14):** maximum 0.1 per cent, determined on 1.0 g.

#### ASSAY

Dissolve 0.200 g in 25 mL of *dimethylformamide R*. Titrate with 0.1 M *ethanolic sodium hydroxide*, determining the end-point potentiometrically (2.2.20).

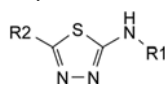
1 mL of 0.1 M *ethanolic sodium hydroxide* is equivalent to 22.22 mg of  $C_4H_6N_4O_3S_2$ .

#### IMPURITIES

**Specified impurities:** A, B, C, D, E, F.

**Other detectable impurities** (the following substances would, if present at a sufficient level, be detected by one or other of the tests in the monograph. They are limited by the general acceptance criterion for other/unspecified impurities and/or by the general monograph *Substances for pharmaceutical use*

(2034). It is therefore not necessary to identify these impurities for demonstration of compliance. See also 5.10. *Control of impurities in substances for pharmaceutical use*): G.



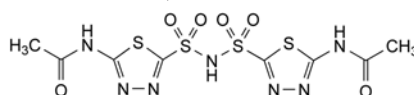
A. R1 = CO-CH<sub>3</sub>, R2 = Cl: *N*-(5-chloro-1,3,4-thiadiazol-2-yl)acetamide,

B. R1 = CO-CH<sub>3</sub>, R2 = H: *N*-(1,3,4-thiadiazol-2-yl)acetamide,

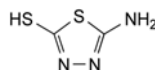
C. R1 = CO-CH<sub>3</sub>, R2 = SH: *N*-(5-sulfanyl-1,3,4-thiadiazol-2-yl)acetamide,

D. R1 = H, R2 = SO<sub>2</sub>-NH<sub>2</sub>: 5-amino-1,3,4-thiadiazole-2-sulfonamide,

E. R1 = CO-CH<sub>3</sub>, R2 = SO<sub>2</sub>-OH: 5-acetamido-1,3,4-thiadiazole-2-sulfonic acid,



F. *N*-[5-[(5-acetamido-1,3,4-thiadiazol-2-yl)sulfonyl]sulfamoyl]-1,3,4-thiadiazol-2-yl]acetamide,

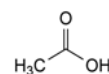


G. 5-amino-1,3,4-thiadiazole-2-thiol.

01/2008:0590

## ACETIC ACID, GLACIAL

### Acidum aceticum glaciale



$C_2H_4O_2$   
[64-19-7]

$M_r$  60.1

#### DEFINITION

**Content:** 99.0 per cent *m/m* to 100.5 per cent *m/m*.

#### CHARACTERS

**Appearance:** crystalline mass or clear, colourless, volatile liquid.

**Solubility:** miscible with water, with ethanol (96 per cent) and with methylene chloride.

#### IDENTIFICATION

- A 100 g/L solution is strongly acid (2.2.4).
- To 0.03 mL add 3 mL of *water R* and neutralise with *dilute sodium hydroxide solution R*. The solution gives reaction (b) of acetates (2.3.1).

#### TESTS

**Solution S.** Dilute 20 mL to 100 mL with *distilled water R*.

**Appearance.** The substance to be examined is clear (2.2.1) and colourless (2.2.2, *Method II*).

**Freezing point (2.2.18):** minimum 14.8 °C.

**Reducing substances.** To 5.0 mL add 10.0 mL of *water R* and mix. To 5.0 mL of this solution add 6 mL of *sulfuric acid R*, cool and add 2.0 mL of 0.0167 M *potassium dichromate*. Allow to stand for 1 min and add 25 mL of *water R* and 1 mL of a freshly prepared 100 g/L solution of *potassium iodide R*. Titrate with 0.1 M *sodium thiosulfate*, using 1.0 mL of *starch solution R* as indicator. Not less than 1.0 mL of 0.1 M *sodium thiosulfate* solution is required.

**Chlorides (2.4.4):** maximum 25 mg/L.

Dilute 10 mL of solution S to 15 mL with *water R*.

**Sulfates (2.4.13):** maximum 50 mg/L, determined on solution S.