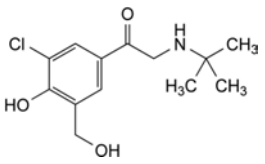
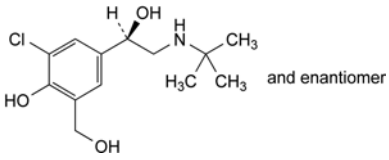
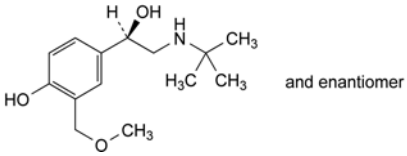


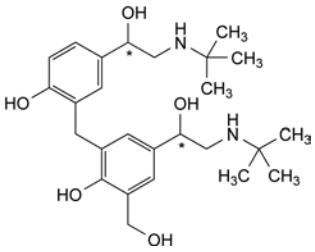
K. 2-[(1,1-dimethylethyl)amino]-1-[3-chloro-4-hydroxy-5-(hydroxymethyl)phenyl]ethanone,



L. (1*RS*)-2-[(1,1-diméthyléthyl)amino]-1-[3-chloro-4-hydroxy-5-(hydroxyméthyl)phényl]ethanol,



M. (1*RS*)-2-[(1,1-dimethylethyl)amino]-1-[4-hydroxy-3-(methoxymethyl)phenyl]ethanol,



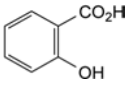
N. 2-[(1,1-dimethylethyl)amino]-1-[3-[[5-[2-[(1,1-dimethylethyl)amino]-1-hydroxyethyl]-2-hydroxyphenyl]methyl]-4-hydroxy-5-(hydroxymethyl)phenyl]ethanol,

O. unknown structure.

01/2008:0366
corrected 6.0

SALICYLIC ACID

Acidum salicylicum



$C_7H_6O_3$ M_r 138.1
[69-72-7]

DEFINITION

2-Hydroxybenzenecarboxylic acid.

Content: 99.0 per cent to 100.5 per cent (dried substance).

CHARACTERS

Appearance: white or almost white, crystalline powder or white or colourless, acicular crystals.

Solubility: slightly soluble in water, freely soluble in ethanol (96 per cent), sparingly soluble in methylene chloride.

IDENTIFICATION

First identification: A, B.

Second identification: A, C.

A. Melting point (*2.2.14*): 158 °C to 161 °C.

B. Infrared absorption spectrophotometry (*2.2.24*).
Comparison: *salicylic acid CRS.*

C. Dissolve about 30 mg in 5 mL of *0.05 M sodium hydroxide*, neutralise if necessary and dilute to 20 mL with *water R*. 1 mL of the solution gives reaction (a) of salicylates (*2.3.1*).

TESTS

Solution S. Dissolve 2.5 g in 50 mL of boiling *distilled water R*, cool and filter.

Appearance of solution. The solution is clear (*2.2.1*) and colourless (*2.2.2, Method II*).

Dissolve 1 g in 10 mL of *ethanol (96 per cent) R*.

Related substances. Liquid chromatography (*2.2.29*).

Test solution. Dissolve 0.50 g of the substance to be examined in the mobile phase and dilute to 100.0 mL with the mobile phase.

Reference solution (a). Dissolve 10 mg of *phenol R* (impurity C) in the mobile phase and dilute to 100.0 mL with the mobile phase.

Reference solution (b). Dissolve 5 mg of *salicylic acid impurity B CRS* in the mobile phase and dilute to 20.0 mL with the mobile phase.

Reference solution (c). Dissolve 50 mg of *4-hydroxybenzoic acid R* (impurity A) in the mobile phase and dilute to 100.0 mL with the mobile phase.

Reference solution (d). Dilute 1.0 mL of reference solution (a) to 10.0 mL with the mobile phase.

Reference solution (e). Dilute a mixture of 1.0 mL of each of reference solutions (a), (b) and (c) to 10.0 mL with the mobile phase.

Reference solution (f). Dilute a mixture of 0.1 mL of each of reference solutions (a), (b) and (c) to 10.0 mL with the mobile phase.

Column:
- *size*: *l* = 0.15 m, Ø = 4.6 mm;
- *stationary phase*: non-deactivated *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase: *glacial acetic acid R, methanol R, water R* (1:40:60 *V/V/V*).

Flow rate: 0.5 mL/min.

Detection: spectrophotometer at 270 nm.

Injection: 10 µL of the test solution and reference solutions (d), (e) and (f).

Relative retention with reference to impurity C: impurity A = about 0.70; impurity B = about 0.90.

System suitability: reference solution (e):
- the 3rd peak in the chromatogram corresponds to the peak due to phenol in the chromatogram obtained with reference solution (d);
- *resolution*: minimum 1.0 between the peaks due to impurities B and C; if necessary, adjust the quantity of acetic acid in the mobile phase.

Limits:
- *impurity A*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (f) (0.1 per cent);
- *impurity B*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (f) (0.05 per cent);
- *impurity C*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (f) (0.02 per cent);
- *any other impurity*: for each impurity, not more than the area of the peak due to impurity B in the chromatogram obtained with reference solution (f) (0.05 per cent);
- *total*: not more than twice the area of the peak due to impurity A in the chromatogram obtained with reference solution (f) (0.2 per cent);
- *disregard limit*: 0.01 times the area of the principal peak in the chromatogram obtained with reference solution (f).

Chlorides (*2.4.4*): maximum 100 ppm.

Dilute 10 mL of solution S to 15 mL with *water R*.

Sulfates: maximum 200 ppm.

Dissolve 1.0 g in 5 mL of *dimethylformamide R* and add 4 mL of *water R*. Mix thoroughly. Add 0.2 mL of *dilute hydrochloric acid R* and 0.5 mL of a 25 per cent *m/m* solution of *barium chloride R*. After 15 min any opalescence in the solution is not more intense than that in a standard prepared as follows: to 2 mL of *sulfate standard solution (100 ppm SO_4) R* add 0.2 mL of *dilute hydrochloric acid R*, 0.5 mL of a 25 per cent *m/m* solution of *barium chloride R*, 3 mL of *water R* and 5 mL of *dimethylformamide R*.

Heavy metals (*2.4.8*): maximum 20 ppm.

Dissolve 2.0 g in 15 mL of *ethanol (96 per cent) R* and add 5 mL of *water R*. 12 mL of the solution complies with test B. Prepare the reference solution using lead standard solution (2 ppm Pb) prepared by diluting *lead standard solution (100 ppm Pb) R* with a mixture of 5 volumes of *water R* and 15 volumes of *ethanol (96 per cent) R*.

Loss on drying (*2.2.32*): maximum 0.5 per cent, determined on 1.000 g by drying in a desiccator.

Sulfated ash (*2.4.14*): maximum 0.1 per cent, determined on 2.0 g.

ASSAY

Dissolve 0.120 g in 30 mL of *ethanol (96 per cent) R* and add 20 mL of *water R*. Titrate with *0.1 M sodium hydroxide,* using 0.1 mL of *phenol red solution R* as indicator.

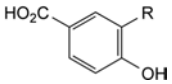
1 mL of *0.1 M sodium hydroxide* is equivalent to 13.81 mg of $C_7H_6O_3$.

STORAGE

Protected from light.

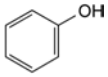
IMPURITIES

Specified impurities: A, B, C.



A. R = H: 4-hydroxybenzoic acid,

B. R = CO_2H: 4-hydroxyisophthalic acid,

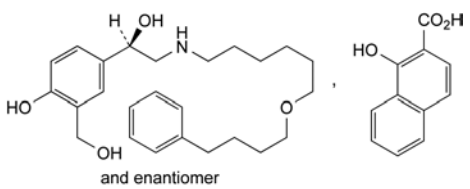


C. phenol.

01/2008:1765

SALMETEROL XINAFOATE

Salmeteroli xinafoas



$C_{36}H_{45}NO_7$ M_r 604

[94749-08-3]

DEFINITION

(1*RS*)-1-[4-Hydroxy-3-(hydroxymethyl)phenyl]-2-[[6-(4-phenylbutoxy)hexyl]amino]ethanol 1-hydroxynaphthalene-2-carboxylate.

Content: 97.0 per cent to 102.0 per cent (anhydrous substance).

CHARACTERS

Appearance: white or almost white powder.

Solubility: practically insoluble in water, soluble in methanol, slightly soluble in anhydrous ethanol.

IDENTIFICATION

Infrared absorption spectrophotometry (*2.2.24*).

Comparison: *salmeterol xinafoate CRS*.

TESTS

Related substances. Liquid chromatography (*2.2.29*). *Protect the solutions from light.*

Solvent mixture: *acetonitrile R, water R* (50:50 *V/V*).

Test solution. Dissolve 50.0 mg of the substance to be examined in the solvent mixture and dilute to 10.0 mL with the solvent mixture.

Reference solution (a). Dissolve 11 mg of *salmeterol xinafoate for system suitability CRS* (salmeterol containing impurities E and G) in the solvent mixture and dilute to 2 mL with the solvent mixture.

Reference solution (b). Dilute 1.0 mL of the test solution to 100.0 mL with the solvent mixture. Dilute 1.0 mL of this solution to 10.0 mL with the solvent mixture.

Column:

– *size*: *l* = 0.15 m, Ø = 4.6 mm,
– *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:

– *mobile phase A*: mix 24 volumes of a 7.71 g/L solution of *ammonium acetate R* with 24 volumes of a 28.84 g/L solution of *sodium dodecyl sulfate R* and adjust to pH 2.7 with *glacial acetic acid R*; mix with 52 volumes of *acetonitrile R*;
– *mobile phase B*: *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 16	100	0
16 - 36	100 → 30	0 → 70
36 - 45	30	70
45 - 50	30 → 100	70 → 0

Flow rate: 2 mL/min.

Detection: spectrophotometer at 278 nm.

Injection: 20 µL; inject the solvent mixture as a blank solution.

Relative retention with reference to salmeterol (retention time = about 13 min): xinafoic acid = about 0.2; impurity A = about 0.3; impurity B = about 0.5; impurity C = about 0.7; impurity D = about 0.8; impurity E = about 0.9; impurity F = about 1.6; impurity G = about 2.7.

System suitability: reference solution (a):

– *peak-to-valley ratio*: minimum 10, where H_p = height above the baseline of the peak due to impurity E and H_v = height above the baseline of the lowest point of the curve separating this peak from the peak due to salmeterol,
– the chromatogram obtained is similar to the chromatogram supplied with *salmeterol xinafoate for system suitability CRS*.

Limits:

– *impurity D*: not more than 3 times the area of the principal peak in the chromatogram obtained with reference solution (b) (0.3 per cent),
– *impurities A, F, G*: for each impurity, not more than twice the area of the principal peak in the chromatogram obtained with reference solution (b) (0.2 per cent),