

retention time as the internal standard peak in the chromatogram of *Assay preparation A*, calculate the ratio,  $r$ :

$$r = S_{cb} / S_i$$

in which  $S_{cb}$  is the area of the cetyl alcohol peak; and  $S_i$  is the area of the peak with the same retention time as the internal standard, respectively, in the chromatogram of *Assay preparation B*. If  $r$  is less than 300, calculate the corrected area,  $S_{a(corr)}$ , of the peak corresponding to the internal standard in the chromatogram of the *Assay preparation A*:

$$S_{a(corr)} = S_{ha} - (S_i \times S_{ca} / S_{cb})$$

in which  $S_{ha}$  and  $S_{ca}$  are the areas of the internal standard peak and the cetyl alcohol peak, respectively, in the chromatogram of *Assay preparation A*.

Inject about 1  $\mu$ L of each of *Assay preparations C* and *D* into the chromatograph, record the chromatograms, and measure the areas for the major peaks. Carry out the correction for interference in the same manner as for *Assay preparation A*, and calculate the corrected area,  $S_{c(corr)}$ , of the peak corresponding to the internal standard in the chromatogram of *Assay preparation C*.

**Procedure**—Inject equal volumes of the *Resolution solution* and *Assay preparations C* and *D* into the chromatograph, record the chromatograms, and measure the areas for the major peaks. The substances are eluted in the following order: cetyl alcohol, 1-heptadecanol (internal standard), and stearyl alcohol. Identify the cetyl alcohol and stearyl alcohol peaks in the chromatograms of the *Assay preparations* by comparison with the *Resolution solution*. Calculate the percentage of sodium cetyl sulfate in the portion of Sodium Cetostearyl Sulfate taken by the formula:

$$100A_c \times 1.421 \times W_{ch} / (S_{c(corr)} \times W_c)$$

in which  $A_c$  is the area of the cetyl alcohol peak in the chromatogram of *Assay preparation C*;  $W_{ch}$  is the weight of the internal standard, in mg, added in the preparation of *Assay preparation C*; and  $W_c$  is the weight, in mg, of Sodium Cetostearyl Sulfate taken to prepare *Assay preparation C*, calculated on the anhydrous basis.

Calculate the percentage of sodium stearyl sulfate in the portion of Sodium Cetostearyl Sulfate taken by the formula:

$$100 B_c \times 1.377 \times W_{ch} / (S_{c(corr)} \times W_c)$$

in which  $B_c$  is the area of the stearyl alcohol peak in the chromatogram of *Assay preparation C*; and the other terms are as defined above.

### Sodium Chloride—see Sodium Chloride General Monographs

### Sodium Chloride Injection, Bacteriostatic—see Bacteriostatic Sodium Chloride Injection General Monographs

### Sodium Citrate—see Sodium Citrate General Monographs

## Sodium Dehydroacetate

$C_8H_7NaO_4$  190.13  
2*H*-Pyran-2,4(3*H*)-dione, 3-acetyl-6-methyl-, monosodium salt [4418-26-2].

### DEFINITION

Sodium Dehydroacetate contains NLT 98.0% and NMT 100.5% of sodium dehydroacetate ( $C_8H_7NaO_4$ ), calculated on the anhydrous basis.

### IDENTIFICATION

#### A. MELTING RANGE OR TEMPERATURE <741>

**Sample solution:** 150 mg/mL

**Analysis:** To 10 mL of the *Sample solution* add 5 mL of 3 N hydrochloric acid, collect the crystals by filtration with suction, wash with 10 mL of water, and dry at 80° for 4 h.

Determine the melting point as directed in the chapter.

**Acceptance criteria:** 109°–111°

#### B. IDENTIFICATION TESTS—GENERAL, Sodium <191>

**Sample solution:** 1 in 20

**Acceptance criteria:** Meets the requirements

### ASSAY

#### PROCEDURE

**Sample:** 500 mg

**Blank:** 25 mL of glacial acetic acid containing *p*-naphtholbenzein TS, which has been previously neutralized to a blue color

#### Titrimetric system

(See *Titrimetry* (541).)

**Mode:** Direct titration

**Titrant:** 0.1 N perchloric acid VS

**Endpoint detection:** Visual

**Analysis:** Transfer the *Sample* to a 125-mL conical flask, and dissolve it in 25 mL of glacial acetic acid containing *p*-naphtholbenzein TS, which has been previously neutralized to a blue color. Titrate with 0.1 N perchloric acid VS to the original blue color. Perform a blank determination. Calculate the percentage of dehydroacetate ( $C_8H_7NaO_4$ ) in the *Sample* taken:

$$\text{Result} = \{[(V_S - V_B) \times N \times F] / W\} \times 100$$

$V_S$  = volume of the *Titrant* consumed by the *Sample* (mL)

$V_B$  = volume of the *Titrant* consumed by the *Blank* (mL)

$N$  = actual normality of the *Titrant* (mEq/mL)

$F$  = equivalency factor, 190.1 mg/mEq

$W$  = weight of the *Sample* (mg)

**Acceptance criteria:** 98.0%–100.5% on the anhydrous basis

### IMPURITIES

• **HEAVY METALS, Method II <231>:** NMT 10 ppm

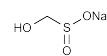
### SPECIFIC TESTS

• **WATER DETERMINATION, Method I <921>:** 8.5%–10.0%

### ADDITIONAL REQUIREMENTS

• **PACKAGING AND STORAGE:** Preserve in well-closed containers.

## Sodium Formaldehyde Sulfoxylate



$CH_3NaO_3S$  118.09

Methanesulfinic acid, hydroxy-, monosodium salt.

Monosodium hydroxymethanesulfinate [149-44-0].

Dihydrate 154.11 [6035-47-8].

» Sodium Formaldehyde Sulfoxylate contains an amount of  $\text{CH}_3\text{NaO}_3\text{S}$  equivalent to not less than 45.5 percent and not more than 54.5 percent of  $\text{SO}_2$ , calculated on the dried basis. It may contain a suitable stabilizer, such as sodium carbonate.

**Packaging and storage**—Preserve in well-closed, light-resistant containers, and store at controlled room temperature.

**Clarity and color of solution**—Dissolve 1 g in 20 mL of water, and transfer 10 mL to a 20- × 150-mm test tube. Compare with water in a similar test tube: the liquids are equally clear and, when viewed transversely by transmitted light, exhibit no apparent difference in color.

**Identification**—

**A:** Dissolve about 4 g in 10 mL of water in a test tube, and add 1 mL of silver-ammonia-nitrate TS: metallic silver is produced, either as a finely divided, gray precipitate or as a bright metallic mirror on the inner surface of the tube.

**B:** Dissolve about 40 mg of salicylic acid in 5 mL of sulfuric acid, add about 50 mg of Sodium Formaldehyde Sulfoxylate, and warm very gently: a permanent, deep red color appears.

**Alkalinity**—Dissolve 1.0 g in 50 mL of water, add phenolphthalein TS, and titrate with 0.10 N sulfuric acid: not more than 3.5 mL is required for neutralization.

**pH** (791): between 9.5 and 10.5, in a solution (1 in 50).

**Loss on drying** (731)—Dry it at 105° for 3 hours: it loses not more than 27.0% of its weight.

**Sulfide**—Dissolve 6 g in 14 mL of water in a test tube, and wet a strip of lead acetate test paper with the clear solution: no discoloration is evident within 5 minutes.

**Iron**—Transfer 1.0 g to a suitable crucible, and carefully ignite, initially at a low temperature until thoroughly charred, and finally, preferably in a muffle furnace, at 500° to 600° until the carbon is all burned off. Cool, dissolve the residue in 2 mL of hydrochloric acid, and dilute with water to 50 mL. Add about 50 mg of ammonium persulfate and 5 mL of ammonium thiocyanate TS, mix, and transfer to a color-comparison tube. Treat in the same manner 5.0 mL of a solution of ferric ammonium sulfate, prepared by dissolving 43.2 mg of ferric ammonium sulfate in 10 mL of 2 N sulfuric acid and adding water to make 1000 mL, each mL representing 5 µg of Fe. The color of the test solution is not deeper than that of the solution containing the standard iron solution (0.0025%).

**Sodium sulfite**—Transfer 4.0 mL of the solution prepared for the Assay to a conical flask containing 100 mL of water. Add 2 mL of formaldehyde TS, and titrate with the same 0.1 N iodine VS that is used for the Assay, adding 3 mL of starch TS as the endpoint is approached. Calculate the percentage of  $\text{Na}_2\text{SO}_3$  in the Sodium Formaldehyde Sulfoxylate taken by the formula:

$$(1.25)(63.02)(V_2 - V_1)(N / W)$$

in which 63.02 is the equivalent weight of sodium sulfite;  $V_1$  and  $V_2$  are the volumes, in mL, of 0.1 N iodine VS consumed in this titration and in the titration performed in the Assay, respectively;  $N$  is the exact normality of the iodine solution; and  $W$  is the weight, in g, of Sodium Formaldehyde Sulfoxylate taken for the Assay: not more than 5.0% of  $\text{Na}_2\text{SO}_3$ , calculated on the dried basis, is found.

**Assay**—Transfer about 1 g of Sodium Formaldehyde Sulfoxylate, accurately weighed, to a 50-mL volumetric flask, dissolve in about 25 mL of water, dilute with water to volume, and mix. Reserve a portion of this solution for the test for Sodium sulfite. Transfer 4.0 mL of this solution to a conical flask containing 100 mL of water, and titrate with 0.1 N iodine VS, adding 3 mL of starch TS as the endpoint is approached. Each mL of 0.1 N iodine is equivalent to 1.602 mg of  $\text{SO}_2$ .

## Sodium Hydroxide

NaOH 40.00  
Sodium hydroxide [1310-73-2].

**DEFINITION**

Sodium Hydroxide contains NLT 95.0% and NMT 100.5% of total alkali, calculated as sodium hydroxide (NaOH), including NMT 3.0% of sodium carbonate ( $\text{Na}_2\text{CO}_3$ ).

[CAUTION—Exercise great care in handling sodium hydroxide, because it rapidly destroys tissues.]

**IDENTIFICATION**

• **A. IDENTIFICATION TESTS—GENERAL, Sodium (191):** A solution (1 in 25) meets the requirements.

**ASSAY**

• **PROCEDURE**

**Sample solution:** 1.5 g of Sodium Hydroxide in 40 mL of carbon dioxide-free water. Cool the solution to room temperature.

**Blank:** 40.0 mL of carbon dioxide-free water

**Titrimetric system**

(See *Titrimetry* (541).)

**Mode:** Direct titration

**Titrant:** 1 N sulfuric acid

**Endpoint detection:** Visual

**Analysis:** To the *Sample*, add phenolphthalein TS. Titrate with 1 N sulfuric acid VS. At the discharge of the pink color of the indicator, record the volume of *Titrant* ( $V_{S1}$ ). Add methyl orange TS, and continue the titration until a persistent pink color is produced. Record the volume of *Titrant* ( $V_{S2}$ ). Perform a blank determination, and make any necessary corrections.

Calculate the percentage of total alkali, calculated as sodium hydroxide (NaOH), in the *Sample* taken:

$$\text{Result} = \{[(V_{S1} - V_B) \times N \times F_1] / W\} \times 100$$

$V_{S1}$  = volume of *Titrant* consumed by the *Sample* to the first endpoint (mL)

$V_B$  = volume of *Titrant* consumed by the *Blank* (mL)

$N$  = actual normality of the *Titrant* (mEq/mL)

$F_1$  = equivalency factor, 40.00 (mg/mEq)

$W$  = weight of the *Sample* (mg)

Calculate the percentage of sodium carbonate ( $\text{Na}_2\text{CO}_3$ ) in the *Sample* taken:

$$\text{Result} = \{[(V_{S2} - V_{S1}) \times N \times F_2] / W\} \times 100$$

$V_{S2}$  = volume of *Titrant* consumed by the *Sample* to the second endpoint (mL)

$V_{S1}$  = volume of *Titrant* consumed by the *Sample* to the first endpoint (mL)

$N$  = actual normality of the *Titrant* (mEq/mL)

$F_2$  = equivalency factor, 106.0 (mg/mEq)

$W$  = weight of the *Sample* (mg)

**Acceptance criteria:** 95.0%–100.5% of total alkali; NMT 3.0% of sodium carbonate ( $\text{Na}_2\text{CO}_3$ )

**IMPURITIES**

• **POTASSIUM**

**Sample solution:** 1 in 20

**Analysis:** Acidify 5 mL of the *Sample solution* with 6 N acetic acid, then add 5 drops of sodium cobaltinitrite TS.

**Acceptance criteria:** No precipitate is formed.

• **HEAVY METALS (231)**

**Test preparation:** Dissolve 0.67 g in a mixture of 5 mL of water and 7 mL of 3 N hydrochloric acid. Heat to boiling, cool, and dilute with water to 25 mL.