

Amount (mg) of atropine sulfate
 $[(C_{17}H_{23}NO_3)_2 \cdot H_2SO_4 \cdot H_2O]$
 = amount (mg) of Atropine Sulfate Reference
 Standard, calculated on the dried basis
 $\times \frac{Q_T}{Q_S} \times \frac{1}{50} \times 1.027$

Internal standard solution—A solution of homatropine hydrobromide (1 in 4000).

Operating conditions—

Detector: A hydrogen flame-ionization detector.

Column: A glass column 3 mm in inside diameter and 1.5 m in length, packed with 180 to 250 μ m siliceous earth for gas chromatography coated in 1 to 3% with 50% phenylmethyl silicone polymer for gas chromatography.

Column temperature: A constant temperature of about 210°C.

Carrier gas: Nitrogen or helium.

Flow rate: Adjust the flow rate so that the retention time of atropine is about 5 minutes.

System suitability—

System performance: When the procedure is run with 2 μ L of the standard solution under the above operating conditions, the internal standard and atropine are eluted in this order with the resolution between these peaks being not less than 3.

System repeatability: When the test is repeated 5 times with 2 μ L of the standard solution under the above operating conditions, the relative standard deviation of the ratios of the peak area of atropine to that of the internal standard is not more than 2.0%.

Containers and storage Containers—Hermetic containers, and colored containers may be used.

Storage—Light-resistant.

Opium Alkaloids and Scopolamine Injection

アヘンアルカロイド・スコポラミン注射液

Opium Alkaloids and Scopolamine Injection is an aqueous solution for injection.

It contains not less than 1.80 w/v% and not more than 2.20 w/v% of morphine ($C_{17}H_{19}NO_3$: 285.34) and not less than 0.054 w/v% and not more than 0.066 w/v% of scopolamine hydrobromide ($C_{17}H_{21}NO_4 \cdot HBr \cdot 3H_2O$: 438.31).

Method of preparation

Opium Alkaloids Hydrochlorides	40 g
Scopolamine Hydrobromide	0.6 g
Water for Injection	a sufficient quantity
To make 1000 mL	

Prepare as directed under Injections, with the above ingredients.

Description Opium Alkaloids and Scopolamine Injection is a clear, colorless to light brown liquid.

It is affected by light.

pH: 2.5 – 3.5

Identification (1) To 1 mL of Opium Alkaloids and Scopolamine Injection add 1 mL of water and 2 mL of ethanol (99.5), mix, and use this solution as the sample solution. Proceed with the sample solution as directed in the Identification (1) under Opium Alkaloids Hydrochlorides.

(2) To 1 mL of Opium Alkaloids and Scopolamine Injection add 1 mL of water and 2 mL of ammonia TS, extract with 10 mL of diethyl ether, and filter the diethyl ether layer. Evaporate the filtrate on a water bath to dryness, add 1 mL of ethanol (99.5) to the residue, and heat to dissolve. Allow to stand this solution in an ice water for 30 minutes with occasional shaking. After crystals are formed, use the supernatant liquid as the sample solution. Separately, dissolve 0.03 g of Scopolamine Hydrobromide Reference Standard in 100 mL of water. To 2 mL of this solution add 2 mL of ammonia TS, proceed with this solution in the same manner as for the sample solution, and use a solution so obtained as the standard solution. Perform the test with these solutions as directed under the Thin-layer Chromatography. Spot 10 μ L each of the sample solution and the standard solution on a plate of silica gel for thin-layer chromatography. Develop the plate with a mixture of methanol and ammonia water (28) (200:3) to a distance of about 10 cm, and air-dry the plate. Spray evenly Dragendorff's TS for spraying on the plate: a spot of about 0.7 Rf value among the several spots from the sample solution and an orange colored spot from the standard solution show the same color tone, and have the same Rf value (scopolamine).

Assay (1) Morphine—Pipet 1 mL of Opium Alkaloids and Atropine Injection, add 10 mL of the internal standard solution and water to make 50 mL, and use this solution as the sample solution. Separately, weigh accurately about 0.025 g of morphine hydroxide for assay, dissolve in exactly 10 mL of the internal standard solution, add water to make 50 mL, and use this solution as the standard solution. Perform the test with 20 μ L each of the sample solution and the standard solution as directed under the Liquid Chromatography according to the following conditions, and calculate the ratios, Q_T and Q_S , of the peak area of morphine to that of the internal standard.

Amount (mg) of morphine ($C_{17}H_{19}NO_3$)
 = amount (mg) of morphine hydrochloride for assay,
 calculated on the anhydrous basis
 $\times \frac{Q_T}{Q_S} \times 0.8867$

Internal standard solution—A solution of etilefrin hydrochloride (1 in 500).

Operating conditions—

Detector: An ultraviolet absorption photometer (wavelength: 285 nm).

Column: A stainless steel column 4.6 mm in inside diameter and 15 cm in length, packed with octadecylsilanized silica gel for liquid chromatography (5 μ m in particle diameter).

Column temperature: A constant temperature of about 40°C.

Mobile phase: Dissolve 1.0 g of sodium lauryl sulfate in 500 mL of diluted phosphoric acid (1 in 1000), and adjust the pH to 3.0 with sodium hydroxide TS. To 240 mL of this solution add 70 mL of tetrahydrofuran, and mix.

Flow rate: Adjust the flow rate so that the retention time of morphine is about 10 minutes.

System suitability—

System performance: When the procedure is run with 20 μL of the standard solution under the above operating conditions, morphine and the internal standard are eluted in this order with the resolution between these peaks being not less than 3.

System repeatability: When the test is repeated 6 times with 20 μL of the standard solution under the above operating conditions, the relative standard deviation of the ratios of the peak area of morphine to that of the internal standard is not more than 2.0%.

(2) Scopolamine hydrobromide—Pipet 2 mL of Opium Alkaloids and Scopolamine Injection, and add exactly 2 mL of the internal standard solution. To this solution add 10 mL of diluted dilute hydrochloric acid (1 in 10), and shake with two 10-mL portions of dichloromethane. Remove the dichloromethane layer, to the water layer add 2 mL of ammonia TS, add immediately 20 mL of dichloromethane, shake vigorously, filter the dichloromethane extract through a filter paper on which 5 g of anhydrous sodium sulfate is placed, and evaporate the filtrate to dryness under reduced pressure. To the residue add 0.5 mL of 1,2-dichloroethane and 0.5 mL of bis-trimethyl silyl acetamide, stopper tightly, warm in a water bath at 60°C for 15 minutes, and use this solution as the sample solution. Separately, weigh accurately about 0.06 g of scopolamine hydrobromide for assay (determine previously its loss on drying in the same manner as directed under Scopolamine Hydrobromide), and dissolve in water to make exactly 100 mL. Pipet 2 mL of this solution, add exactly 2 mL of the internal standard solution. Proceed with this solution in the same manner as for the sample solution, and use thus obtained solution as the standard solution. Perform the test with 2 μL each of the sample solution and the standard solution as directed under the Gas Chromatography according to the following conditions, and calculate the ratios, Q_T and Q_S , of the peak area of scopolamine to that of the internal standard.

Amount (mg) of scopolamine hydrobromide

($\text{C}_{17}\text{H}_{21}\text{NO}_4 \cdot \text{HBr} \cdot 3\text{H}_2\text{O}$)

= amount (mg) of scopolamine hydrobromide for assay, calculated on the dried basis

$$\times \frac{Q_T}{Q_S} \times \frac{1}{50} \times 1.141$$

Internal standard solution—A solution of homatropine hydrobromide (1 in 4000).

Operating conditions—

Detector: A hydrogen flame-ionization detector.

Column: A glass column 3 mm in inside diameter and 1.5 m in length, packed with 180 to 250 μm siliceous earth for gas chromatography coated in 1 to 3% with 50% phenylmethyl silicone polymer for gas chromatography.

Column temperature: A constant temperature of about 210°C.

Carrier gas: Nitrogen or helium.

Flow rate: Adjust the flow rate so that the retention time of scopolamine is about 8 minutes.

System suitability—

System performance: When the procedure is run with 2 μL of the standard solution under the above operating conditions, the internal standard and scopolamine are eluted in this order with the resolution between these peaks being not less than 6.

System repeatability: When the test is repeated 5 times with 2 μL of the standard solution under the above operating conditions, the relative standard deviation of the ratios of the peak area of scopolamine to that of the internal standard is not more than 2.0%.

Containers and storage Containers—Hermetic containers, and colored containers may be used.

Storage—Light-resistant.

Weak Opium Alkaloids and Scopolamine Injection

弱アヘンアルカロイド・スコポラミン注射液

Weak Opium Alkaloids and Scopolamine Injection is an aqueous solution for injection.

It contains not less than 0.90 w/v% and not more than 1.10 w/v% of morphine ($\text{C}_{17}\text{H}_{19}\text{NO}_3$: 285.34) and not less than 0.027 w/v% and not more than 0.033 w/v% of scopolamine hydrobromide ($\text{C}_{17}\text{H}_{21}\text{NO}_4 \cdot \text{HBr} \cdot 3\text{H}_2\text{O}$: 438.31).

Method of preparation

Opium Alkaloids Hydrochlorides	20 g
Scopolamine Hydrobromide	0.3 g
Water for Injection	a sufficient quantity
To make 1000 mL	

Prepare as directed under Injections, with the above ingredients.

Description Weak Opium Alkaloids and Scopolamine Injection is a clear, colorless or light brown liquid.

It is affected by light.

pH: 2.5 – 3.5

Identification (1) To 1 mL of Opium Alkaloids and Scopolamine Injection add 1 mL of ethanol (99.5), mix, and use this solution as the sample solution. Proceed with the sample solution as directed in the Identification (1) under Opium Alkaloids Hydrochlorides.

(2) To 2 mL of Weak Opium Alkaloids and Scopolamine Injection add 2 mL of ammonia TS, extract with 10 mL of diethyl ether, and filter the diethyl ether layer. Evaporate the filtrate on a water bath to dryness, add 1 mL of ethanol (99.5) to the residue, and heat to dissolve. Allow to stand this solution in an ice water for 30 minutes with occasional shaking. After crystals are formed, use the supernatant liquid as the sample solution. Separately, dissolve 0.03 g of Scopolamine Hydrobromide Reference Standard in 100 mL of water, proceed with 2 mL of this solution in the same manner as for the sample solution, and use a solution so obtained as the standard solution. Perform the test with these solutions as directed under the Thin-layer Chromatography. Spot 10 μL each of the sample solution and the standard solution on a plate of silica gel for thin-layer chromatography. Develop the plate with a mixture of methanol and ammonia water (28) (200:3) to a distance of about 10 cm, and air-dry the plate. Spray evenly Dragendorff's TS for spraying on the plate: a spot of about 0.7 Rf value among the several spots